

# 25562

**05-07 FORD  
SUPER DUTY**



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## **05-07 Ford Super Duty & Excursion Bumper Billet (with FACTORY FOG LIGHTS)**

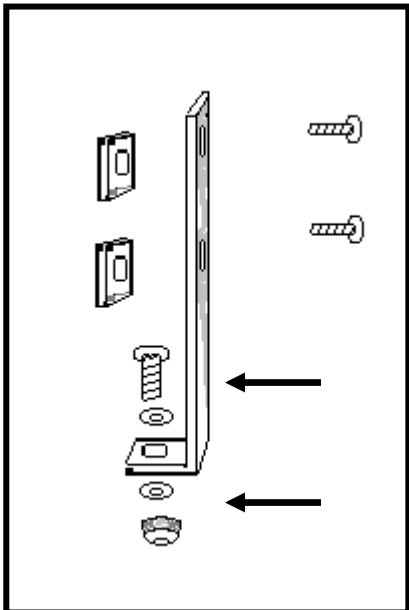
### **TOOLS REQUIRED:**

Phillips Screwdriver  
1/2" Wrench

### **PARTS LIST:**

1	Bumper Billet	4	#8 x 1 Screws (#6 Head)
2	1/4-20 x 3/4 Bolts	4	#8 U-Nuts
2	1/4-20 Nuts	2	6.5" 'L' Bracket - Bottom
4	1/4 Washers		

**Read and understand all instructions before starting installation**



### **Step 1**

Slide the U-nuts onto the 'L' brackets provided. Center the U-nuts over the smaller sets of holes. Note the tabs welded to the rear of the billet. There are two tabs in the center and two along the bottom. As shown in the diagram; fasten the brackets to the billet using the 1" screws. Do not tighten the screws completely at this time.

### **Step 2**

Center the billet into the bumper opening; insert the brackets into the opening first. The short end of the 'L' shaped brackets mount to factory holes in the bumper. Use the 1/4" bolts, nuts and washers to secure the short end of the brackets to the bumper. The brackets are made of aluminum and can be bent for proper alignment of the billet insert.

***Thank you for purchasing your T-Rex Billet Grille.***