

25452
25452B
13-15 DODGE
RAM 2500/3500



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Bumper Billet

TOOLS REQUIRED:

Socket and Ratchet Set
Flat/Phillips Screwdrivers

- (3) Z Brackets
- (3) 1" 1/4" 20 Hex Head Screw
- (3) 1/4" Washers
- (3) 1/4" Nuts
- (3) U-Nuts
- (3) #8 3/4" Sheet metal screws
- (1) Bumper Billet



Step 1

Install the three u-nuts onto the three Z brackets. Take the three z brackets and install them into the bumper opening. On the rear top lip of the bumper are holes, the z brackets will install onto the holes. Place the brackets at the holes and insert the hex bolts from behind the bumper and through the holes, through the z brackets and place the washers and nuts on the bolts and tighten (Fig 1). Note the barb on the u-nuts should be on the back side of the z bracket, the barb is indicated by the white arrow in Fig 1. Now insert the billet grille into the bumper opening in the vehicle (Fig 2). On the back of the biller grille are three small square tabs with a hole in the center, take the three sheet metal screws and insert them through the billet bars and through the hole in the tabs, the end of the screws should align with the z brackets and the u-nuts, tighten the screws (Fig 3). Installation complete.

