

# **25377**

(16377P)

**98-01 GMC**

**Envoy 4 Door**

**AIR DAM BILLET**



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**Tools Required:**

Phillip Screw Driver  
Drill  
1/8" Drill Bit

**Parts List:**

1 - Air Dam Insert (9 Bars)  
2 - 6-32 x 1 Machine Screws  
2 - 6-32 Nylock Nuts  
2 - #6 Flat Washers  
2 - #8 x 3/4 Phillip Screws  
2 - #8 Flat Nuts

**Read and understand instructions before attempting installation**

**Step 1.**

Center the billet in the air dam opening.

**Step2**

Mark or scribe where the two lower holes in the insert mounts are on the bumper. Drill a 1/8" hole at each mark.

**Step3**

The top two brackets align with factory holes; Fasten them with the 1" machine screws, Nylock nuts and flat washers. Use the #8 screws and flat nuts for the lower brackets.

**Step4**

Make sure all the screws are tight. Installation complete. *Thank you for purchasing a T-Rex billet grille.*