



25202 03-06 GMC SIERRA AIR DAM BILLET

# 03-06 GMC SIERRA (ALL)

### **Tools Required:**

Phillips Screw Driver Drill 1/16" Drill Bit

#### Hardware / Parts Included:

- 1 Billet Insert (6 bars)
- 4 #8 Screws (#6 Head)

# Read and understand instructions before attempting installation

## Step 1.

Center the billet insert in the air dam (between the tow hooks). Note the tabs welded to each end of the billet insert. Drill a 1/16" hole into the air dam aligned with each hole.

### Step 2.

Align the insert to the holes in the air dam. Secure the insert to the air dam using the screws provided. Do not over tighten the screws. *Thank you for purchasing a T-Rex Billet Grille.* 

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