

# 25201

03-06 GMC

## SIERRA

TOP BUMPER



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### 03-06 GMC SIERRA (ALL)

#### Tools Required:

7/16" Wrench

7/16" Socket & Ratchet

#### Hardware / Parts Included:

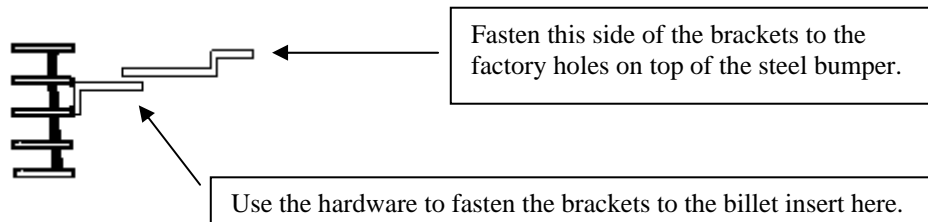
- 1 Billet Insert (5 bars)
- 2 'Z' Brackets (10205Z)
- 4 ¼-20 x ¾ Bolts
- 4 ¼-20 Nuts
- 4 ¼ Flat & Lock Washers

### Read and understand instructions before attempting installation

**NOTE:** New design billet (1 pc.) installs behind the bumper openings.

#### Step 1.

Attach the brackets to the billet insert using the hardware provided. Do not tighten the hardware at this time.



#### Step 2.

Center the billet insert behind the bumper openings. The insert is long enough to cover both openings in the bumper. Align the 'Z' brackets to the factory holes on top of the bumper. Fasten them using the hardware provided. Make sure the insert is centered and then tighten the fasteners. Installation is now complete. *Thank you for purchasing a T-Rex Billet Grille.*