

21583

(14580PNL)

**99-02 FORD
F-150 / Expedition
BILLET OVERLAY
(NO LOGO)**



21583

(14580PNL)

**99-02 FORD
F-150 / Expedition
BILLET OVERLAY
(NO LOGO)**

99-03 F-150 / 99-02 Expedition with Honeycomb Style Grille

**** 21583 (14580PNL) does not have cutout for factory Ford logo.**

Tools Required:

Phillips screwdriver
5/16" Wrench or Pliers

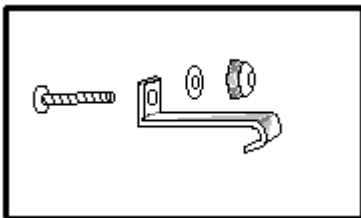
Parts List:

1 - Billet Grille (18 Bars)
4 - 6-32 x 1.5 Machine Screws
4 - 6-32 Nylock Nuts
4 - #6 Flat Washers
4 - 1" 'J' Hook Brackets (1000J)

Read and understand instructions before attempting installation

Step 1.

Open the hood and remove the black plastic top cover. ****On part number 14580PNL, remove the factory Ford logo from the grille shell.**



Step 2.

Note the four tabs welded to the rear of the billet grille. Place a machine screw in the two top tabs. Center the billet insert over the front of the factory grille. From behind the grille shell; place a 'J' bracket and flat washer on each screw. Now thread a Nylock nut on each. Repeat this process on the lower tabs with the remaining hardware. Be sure the billet is centered and tighten all the fasteners

Step 3.

Re-install the black plastic cover back on the vehicle and close the hood. Installation complete.
Thank you for purchasing a T-Rex Billet Grille.