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**13-15 DODGE RAM
2500/3500 HD**



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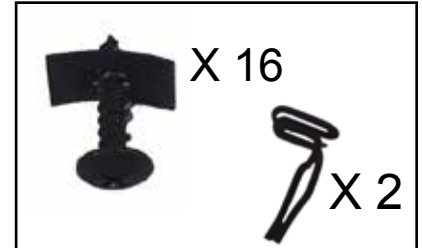
4 Pc. Billet Grille

TOOLS REQUIRED:

Flat/Phillips Screwdrivers
Socket Set
3/16" Drill Bit and Motor

PARTS LIST

(16) #8 Screws
(16) Flat Nuts
(2) Wire Clips (Trim Panel Fastener)
(4) Billet Grilles



Step 1 Grille Removal & Disassembly

Remove four plastic pop clips from the top of the plastic radiator cover (Fig 1). Remove the radiator cover. Remove four 10mm bolts from the top of the factory grille where it attached to the core support (Fig 2). Pull the factory grille from the bottom corner edges up and forward, there are several clips along the bottom of the factory grille that must release. Remove the factory grille. Place the grille on a workbench, on the back of the factory grille there are ten 8mm screws that need to be removed, then remove the outer black plastic from the back of the factory grille (Fig 3). There are also eighteen plastic latches on the back of the factory grille holding the black plastic section to the front section, use a flathead screwdriver to unlatch the latches (Fig 4). Now remove the black plastic back from the factory grille (Fig 5). Continued on page 2.



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Step 2 Billet Grille Installation

From the backside of the factory grille shell, with the black plastic sections removed, take one of the billet grilles and place it into the appropriate opening (it should only fit one opening). The billet grille has 4 brackets on it, center the billet in the opening and drill a 3/16" hole through the back of the factory grille where the brackets with a hole in the center on the billet grille contact the factory grille (Fig 6). **DO NOT DRILL ALL THE WAY THROUGH THE FACTORY GRILLE SHELL OR YOU WILL HAVE HOLES IN THE FRONT OF THE FACTORY GRILLE SHELL.** Take the #8 screws and place them through the holes in the brackets and the hole you drilled in the factory grill shell, place the flat nuts on the back and tighten (Fig 7 & 8). Repeat this on the three remaining billet grilles. Reinstall the completed grille onto the vehicle. Installation complete. Thank you for purchasing a T-REX grille.

