

**21055/ 21055B**  
2015 Chevrolet  
Tahoe/Suburban



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## 2015 Chevrolet Tahoe/Suburban Billet Grille Overlay 2pc

### TOOLS REQUIRED:

Flat Head Screwdriver  
7mm Socket  
10mm Socket  
Ratchet & Extensions  
3/16 Drill Bit  
Drill

### PARTS LIST

(8) #8 U Nuts  
(8) 2" Flange Brackets  
(8) 2" 6 Head Screws



### Step 1

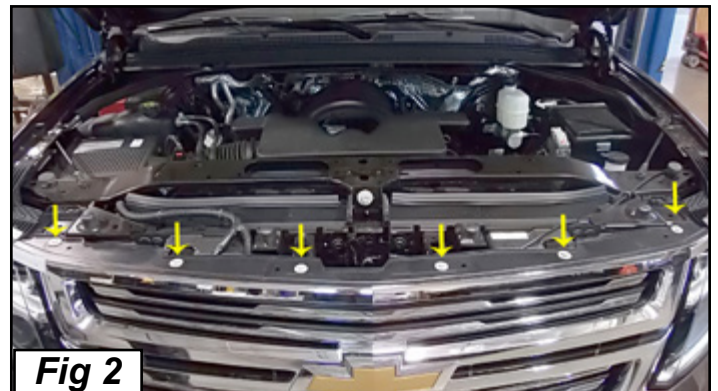
Open hood and remove the 12 plastic push clips securing the plastic radiator shroud to the radiator core. Carefully use a flat head screwdriver to release the clip up, you can now remove the clips. Once all clips have been removed the plastic radiator shroud can be removed. (Fig 1)



**Fig 1**

### Step 2

Using your 10mm socket and ratchet remove the six (6) 10mm bolts securing the upper grille assembly to the radiator support. (Fig 2)



**Fig 2**

# 21055/ 21055B

## 2015 Chevrolet Tahoe/Suburban



# 21055/ 21055B

## 2015 Chevrolet Tahoe/Suburban

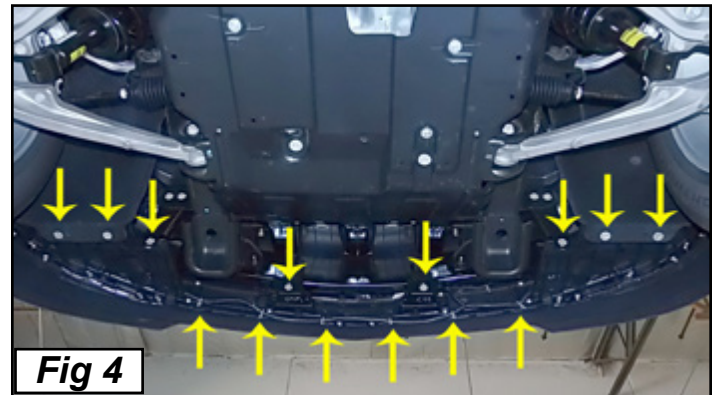
### Step 3

Move to the sides of the front bumper and remove the six (6) 7mm bolts securing the lower bumper cover to the inner fender liner and fender. Turning the wheels will allow with additional room to remove the bolts. Repeat on opposite side of bumper. (Fig 3)



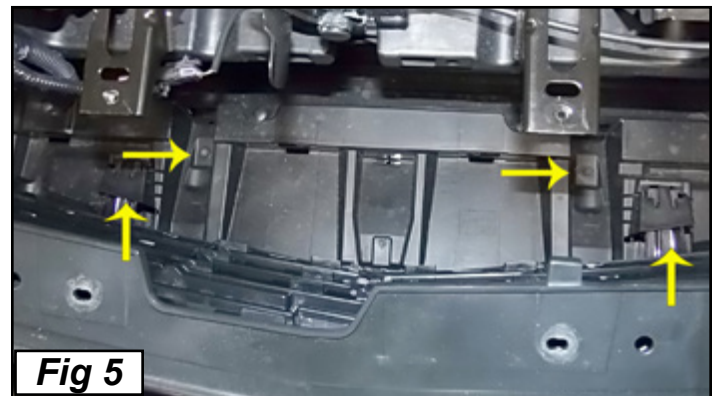
### Step 4

Under the front bumper remove the eight (8) 10mm bolts securing the bottom of the bumper to the chassis. Two in the center and three (3) on each side. Finally detach the lower wiring harness clips securing the lower wiring harness to the bumper. (Fig 4)



### Step 5

Return to the top of the grille assembly, gently pull back on the top of the assembly to access the rear of the grille assembly. Disconnect the fog light wiring harness, then remove the two (2) 10mm securing the bumper to the chassis. Finally with your flat head screwdriver to depress the two lower tabs securing the bumper to the chassis. (Fig 5)



### Step 6

Firmly grasp the side of the bumper by the fender and carefully detach the end of the bumper from its retaining clip. Repeat on opposite side. (Fig 6)



# 21055/ 21055B

## 2015 Chevrolet Tahoe/Suburban

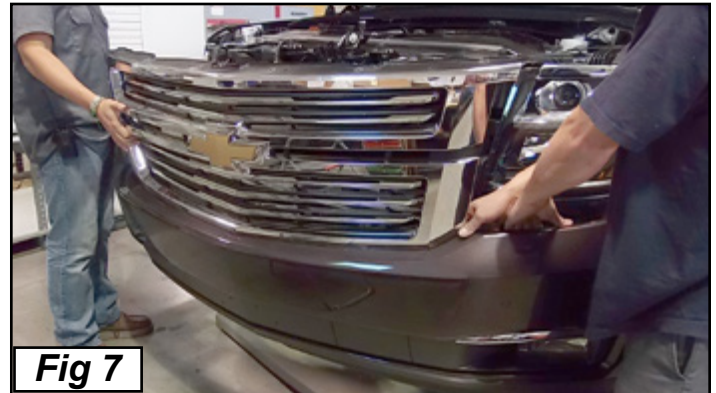


# 21055/ 21055B

## 2015 Chevrolet Tahoe/Suburban

### Step 7

With the help of an assistant. The front bumper can now be removed by pulling the entire bumper/ grill assembly away from the front of the vehicle. Place Grille/ Bumper assembly face down on a soft surface. (Fig 7)



### Step 8

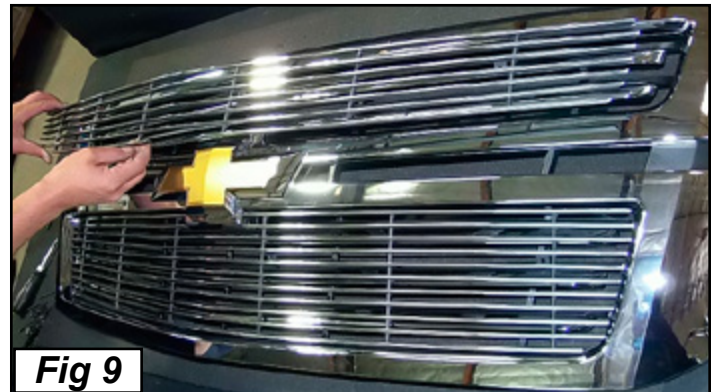
Attach one #8 U Nut to each of the 2" flange brackets. Sandwich the flange bracket in between the U Nut as shown. (Fig 8)



### Step 9

Insert the upper and lower grilles over the existing factory grille. (Fig 9)

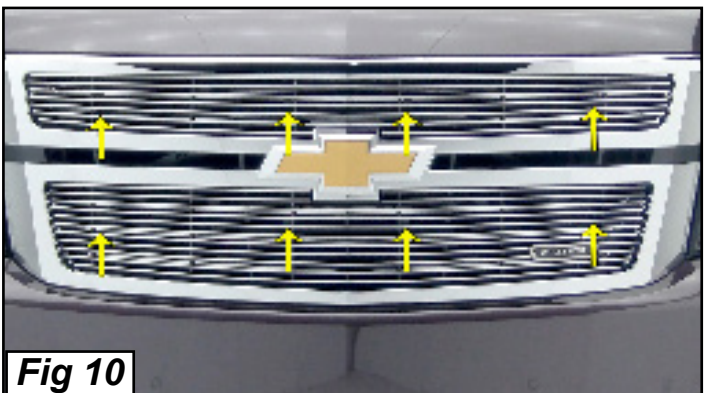
(Note: If you wish to hide the exposed chrome from factory grille, we recommend you paint the factory chrome grille bars black prior to installing the grille)



### Step 10

While securing the grilles in place stand the grille/ bumper assembly up. Slide the 2" 6 Head screws thru the slotted tabs. You will then use the U Bolt/ Flange brackets to secure the T-Rex Billet grille to the factory grille. (Fig 10)

(Note: On LT models and vehicles with the mesh style factory grille, drill a 3/16" hole in the factory outer bars where the grille studs make contact. Use the new grille as a guide to mark the holes)



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### **Step 11**

Secure the (8) screws to the grille assembly by attaching the U Bolts/ Flange Brackets to the back of the grille. Make sure the tabs face towards the factory grille as shown. (Fig 11)



**Fig 11**

### **Step 12**

Your installation is now complete. Reattach the grille/ bumper assembly back to the vehicle in reverse order of removal. Make sure you reconnect all disconnected wiring harness and reattach all clips and screws. (Fig 12)



**Fig 12**