

20675

(16675P)

93-97 FORD RANGER

2WD & 4WD BILLET INSERT 20675

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RANGER

2WD & 4WD BILLET INSERT

Tools Required:

7/16" Wrench 7/16" Socket / Ratchet Die Grinder w/Cut-Off Wheel Files Phillip Screw Driver

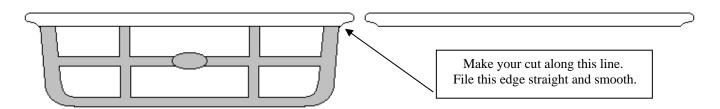
Parts List:

- 1 Billet Insert (17 Bars)
- 4 1/4-20 x 3/4 Bolts
- 4 1/4-20 Nuts
- 4 1/4 Flat Washers
- 4 1/4 Lock Washers
- 2 #8 3/4 Self Drill Screws

Read and understand instructions before attempting installation

Step1

Remove the factory grille from the vehicle (**Skip to STEP 2 if the truck is 2 wheel drive**). Cut the top bar off of the factory grille. You will be left with a section as shown on the right.



Step2

Take the two top clips and relocate them to the tabs on top of the insert. Center the insert in the opening and mount the top tabs with the hardware provided. It mounts to the factory holes.

Step3

Mount the two bottom tabs with the self drill Phillips screws. Use an extended Phillip screw driver. Re-install the top bar from the factory grille using the factory hardware.

Step4

Make sure all the fasteners are tight. Installation complete. Thank you for purchasing a T-Rex billet grille.