

20515
05-09 FORD
MUSTANG
LX Models



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BILLET INSERT

Recommended Tools:

Phillips Screw Drivers
5/16 Wrench or Nut Driver

Parts List / Hardware:

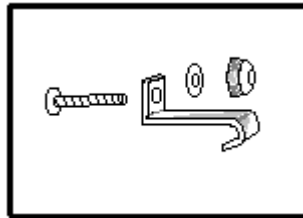
1	Billet Insert (15 Bars)
2	6-32 x 1.5 Machine Screw
2	6-32 x 2 Machine Screw
4	6-32 Nylock Nuts & #6 Flat Washers
4	1" J Hooks

Read and understand instructions before attempting installation

Note: Will not fit models with driving lights in the grille (GT models).

Step 1

Remove the plastic radiator cover from the vehicle; Remove the Mustang logo from the grille. Test fit the billet over the factory grille. Insert a 1.5" machine screw (the shorter screws provided) into the upper tabs on the insert. From the back of the insert, slide a J hook, washer and Nylock nut onto the screws (only thread the nuts by hand at this time). Repeat this process on the lower tabs with the 2" machine screws.



Step 2

Center the billet over the factory grille. The J hook brackets hold the billet to the honeycomb area in the grille. Make sure the hooks wrap around the honeycomb mesh; now use a Phillips screwdriver and 5/16 wrench to snug the hardware down until the billet is held firmly in place. Re-install the plastic radiator cover. Use a high quality double-sided tape to secure the factory Mustang logo to the billet insert if desired.
Thank you for purchasing your T-Rex billet grille.