

# 20458 20458B

13-15 DODGE  
RAM 1500



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### Billet Grille

Install time: 45 Mins.

#### TOOLS REQUIRED:

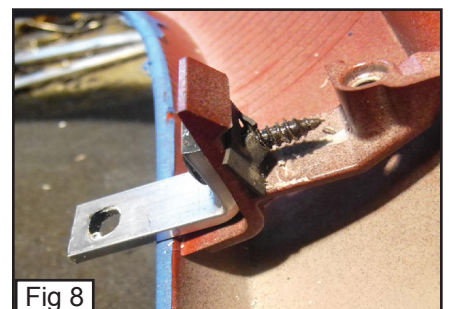
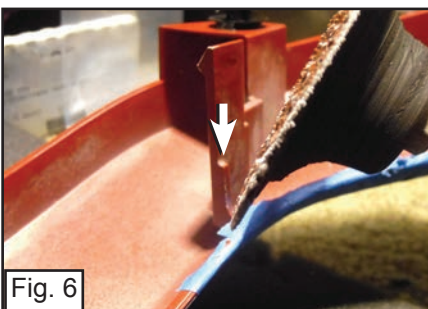
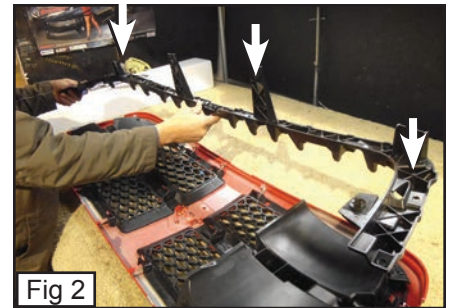
Screwdriver  
Flat Screwdriver  
Diegrinder  
3/16 Drillbit and Drill

#### PARTS LIST:

(1) Billet Grille (8) L-Brackets (1"5/16 x 1/2)  
(12) #8 1" Screws (2) Left L-Bracket Extensions  
(12) #8 Six Head Screws (2) Right L-Bracket Extension  
(24) Flatnuts

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS  
BEFORE ATTEMPTING INSTALLATION.

- Remove Clips to Remove the Plastic Cover. (Fig. 1)
- Remove the Grille Shell.
- Remove the Plastic Grille Support. (Fig. 2)
- Unclip the Plastic Grille Covers with a Flat Screwdriver. (Fig. 3)
- Unclip the Grilles from the Grille Shell and Remove. (Fig. 4)
- With a Diegrinder, Start Cutting the Center and Vertical Bars on the Grille Shell as close to the Outer Grille Shell as possible. (Fig. 5)
- On the Corner Tabs on Top of the Grille Shell, There is a small tab on the long Tab, Cut that Small Tab Off. (Fig. 6)
- With the 3/16 Drill, Place the L-Brackets onto the Tabs around the Grille Shell and Drill through the Hole. (Fig. 7)
- Place the #10 Screw Through the Hole you Drilled and Place a Flatnut Behind. (Fig. 8)





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### **Billet Grille**

Install time: 45 Mins.

- Place the L-Bracket Extensions onto the Top Corner Tabs and Middle Tabs on the Grille Shell and Drill Through the Holes. (Fig 9 & 10)
- Place the Billet Grille onto the Grille Shell. (Fig. 11)
- Place the #8 Screw onto the Brackets that are on the Billet Grille. (Fig. 12)
- From behind the Grille, Place Flatnuts onto the #8 Screws. (Fig. 13)

### **INSTALLATION COMPLETE**

