

20452 20452B

**2013-2015 DODGE
RAM 2500/3500 HD**



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1 Pc. Billet Grille

TOOLS REQUIRED:

Flat/Phillips Screwdrivers
Socket Set

PARTS LIST

(2) Plastic Clips

(2) #8 U-Nuts

(2) #8 Screws

(2) 1/4" Nuts

(2) 1/4" Lock Washers

(2) 1/4" Hex bolts

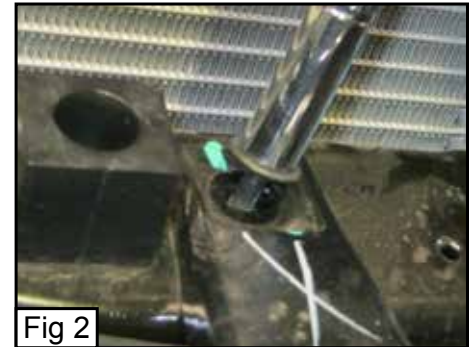
(1) Dodge Ram 2500 3500
Custom C Bracket

(1) Billet Grille



Step 1 Grille Removal

Remove four plastic pop clips from the top of the plastic radiator cover (Fig 1). Remove the radiator cover. Remove four 10mm bolts from the top of the factory grille where it attached to the core support (Fig 2). Pull the factory grille from the bottom corner edges up and forward, there are several clips along the bottom of the factory grille that must release. Remove the factory grille.



Step 2 Main Grille Installation

Install the 2 plastic clips onto the ends of the 2 small brackets on the bottom corners of the billet grille (Fig 3). Install the "C" bracket onto the top inside of the bumper, use the nuts, bolts and washers to secure the C bracket to the bumper (Fig 4). There are holes in the back top edge of the bumper where the C bracket will install. Install the u-nuts onto the ends of the C bracket aligning the holes (Fig 5). The lower brackets with the plastic clips will install into the factory grille mounting holes, push them down into the mounting holes fully. The four brackets on the top of the billet grille will install where the factory grille mounted. Use the factory bolts for this (Fig 6). Take the two screws and insert them through the billet bars and the small square tab with a hole in the center that is welded to the back of the billet grille, the screws should line up with the u-nuts on the C clamp. Use a phillips screwdriver to tighten the screws. Reinstall the radiator cover. Installation complete.

