

20380

(16380P)

98-04 GMC

S-15 Truck

BILLET GRILLE



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98-04 GMC Sonoma and GMC S-15 Blazer 15 BAR - FLUSH MOUNT

Tools Required:

Phillips screwdriver
Rivet Gun
Die Grinder w/Cut-Off Wheel
Files or Sandpaper
Drill
1/8" & 3/16" Drill Bits

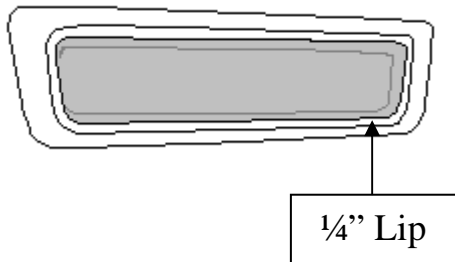
Hardware / Parts Included:

1 - Billet Insert (15 bars)
2 - #8 x 3/4 Phillip Screws
2 - #8 Flat Nuts
2 - 1/8" Rivets

Read and understand instructions before attempting installation

Step 1.

Open the hood and remove the factory grille shell from the vehicle.



Step 2.

Use masking tape on the face of the grille to protect from scratching. Cut out the bars inside of the grille opening; Leave a 1/4" lip from the face of the opening. File or sand the edges smooth.

Step 3.

Place the insert behind the opening with the curved brackets on top. Make sure the insert is centered and flush behind the opening with no gaps. Drill a 3/16" hole into the plastic at each top bracket and fasten using the #8 screws and flat nuts. On the bottom, drill a 1/8" hole through the plastic shell aligned with the vertical dowels in the billet insert. Rivet the insert in place.

Step 4.

Re-install the grille assembly back onto the vehicle. Installation is now complete.

Thank you for purchasing a T-Rex Billet Grille.