

20150

(16150P)

94-98 GMC

30-BAR

BILLET INSERT



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94-98 GMC Truck / 94-99 Suburban and Yukon **30 Bar Billet Insert**

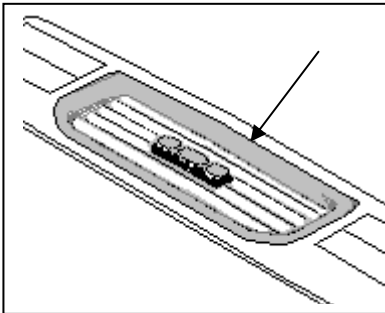
Tools Required:

Die Grinder with Cut-off Wheel or Jigsaw
1/8" Drill Bit
Drill
Pop Rivet Gun
File or Sand Paper

Hardware / Parts Included:

1 - Billet Insert (30 Bars)
8 - 1/8" Pop Rivets

Read and understand instructions before attempting installation



Step 1.

Remove grille shell from the vehicle (this requires removal of the 4 pc. corner lights also). Cut out the chrome (or black) plastic ring out of the grille opening. Make your cut at the parting line as shown by the arrow in the diagram. Sand or file the edge around the opening smooth.

Step 2.

Test fit the billet insert behind the opening of the grille shell. Be sure the billet is centered and flush against the opening. Then mark where the vertical dowels meet the plastic grille shell on top and bottom. Drill a 1/8" hole in the plastic shell aligned with the vertical bars in the billet insert. Now rivet the billet insert to the grille shell.

Step 4.

Re-install the grille shell back on the vehicle, close the hood, the job is finished.

Thank you for purchasing a T-Rex Billet Grille.