

# 20060

(16060P)

94-98 CHEVY

TRUCK

PHANTOM

BILLET INSERT



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## 94-98 Chevy Truck, 94-99 Suburban / Tahoe (All w/ Dual Headlights)

### Tools Required:

Die Grinder w/ Cut-Off Wheel or Dremel  
Drill w/ 3/16" Drill Bit  
Files or Sand Paper  
Phillip Screw Driver  
Ratchet & Sockets (to remove grille shell)  
Torque Drive (to remove lower turn signals)

### Parts list:

1 - Upper Billet Insert (8 bars)  
1 - Lower Billet Insert (8 bars)  
8 - #8 x 3/4 Phillip Screws  
8 - #8 Flat Nuts

## Read and understand instructions before attempting installation

### Step 1.

Remove the lower turn signals and unplug bulbs. Remove all the factory bolts retaining the grille shell. Now remove the grille shell from the vehicle. Remove the 4 corner lights.

### Step2.

Place the grille face down on a work table and cut the plastic cross bars out of the center of the grille shell. Now sand or file any rough edges smooth.

### Step 3.

The upper and lower inserts are very similar; Test fit **both** inserts in the grille from the front. The brackets welded to the ends of the inserts should sit flush to the inner end of the grille shell. When you have verified the upper and lower inserts; Hold the lower insert in place and drill the 3/16" mounting holes at each mounting tab; Repeat on the upper insert. Install the turn signals on the grille shell (do not install the 4 corner lights yet). Now attach the inserts to the shell with the screws and clips provided.

### Step 4.

Carefully install the corner lights onto the truck; The tabs welded to the end of each insert need to sit behind each corner light as they are installed. Re-install the grille assembly on the vehicle. Installation complete.

*Thank you for purchasing a T-Rex billet grille.*