

**20027  
20027B  
10-13 CHEVY  
CAMARO**



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## 2010-13 CHEVY CAMARO

### Phantom Billet Grille

**TOOLS REQUIRED:** PARTS LIST

- Phillips Screwdriver  
Flat Screwdriver
- (2) 3 3/4" Sq. Rt. Brackets
  - (2) 3" Sq. Rt. Brackets
  - (4) U-Bolts
  - (4) #8 6 Head 1 1/4" Screws
  - (1) Phantom Billet Grille
  - (2) 1/2" Flat Washers
  - (2) 1' 1/4 Clips w/ threaded studs
  - (2) 6/32" Nylon Lock Nuts
  - (2) Rectangle Spacers

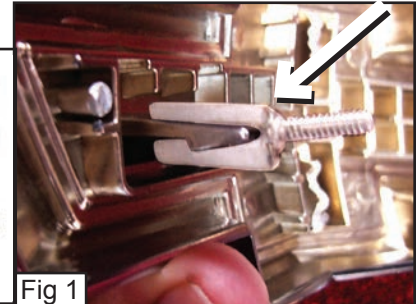
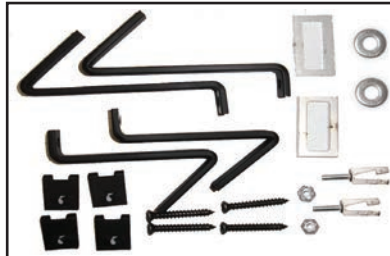


Fig 1

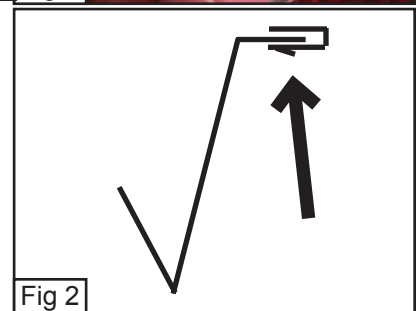


Fig 2

### Step 1 Install

Remove the factory logo from the factory grille. If you would like to install the logo onto the billet slide the 2 clips with the threaded studs onto the tabs on the bowtie. (Fig 1) Place the bowtie onto the billet grille with the tabs protruding through the billet bars. Take the 2 rectangle spacers and place them over the tabs on the backside of the billet and place the 1/2" washers over the threaded studs and put a 6/32" nylon lock nut on and tighten.

First, take the 4 U-Bolt clips and install them onto the 4 sq rt brackets with the small thorn on the side shown in (Fig 2)

Next take the sq rt brackets and put them into the factory grille with the hooked end toward the rear of the vehicle and wrapping down around the horizontal plastic bar in the factory grille. They go into the second opening inside of the turn signal, center them in the opening. The longer sq rt bracket goes on the bottom and the shorter one goes on the top. They will just sit there until the grill is installed so be careful not to bump or move them. Do the same to the other side of the vehicle and the 2 remaining sq rt brackets. (Fig 3)

Now take the Phantom grille and insert it into the factory grille opening being very careful not to knock the sq rt brackets off. (Fig 4)

With the Phantom inserted into the factory grille take a small flat screwdriver and reach through the opening between the billet bars and hold the sq rt bracket steady while you take the 1 1/4" screw and insert it between the billets and through the small bracket with a hole in it that is welded to the backside of the billet grille. Use a phillips screwdriver to tighten the screw while holding the sq rt bracket steady with a flat screwdriver. (Fig 5) Do this to all 4 of the brackets. Installation complete.

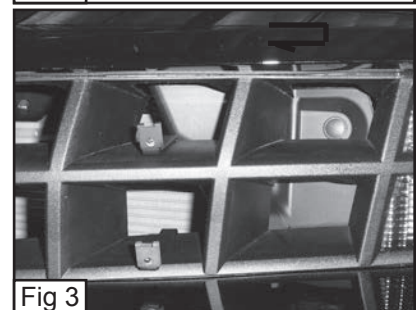


Fig 3



Fig 4

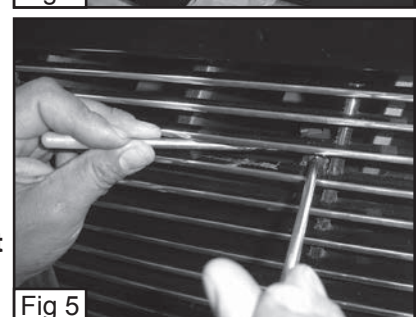


Fig 5