

# PFT409

## Pistol Grip Flaring Tool

**ENGINEERED  
FOR CONSISTENT,  
PROFESSIONAL  
FLARING**



**Kit Includes  
4 Dies, 10 Punches**

**Sizes: 3/16", 1/4", 5/16",  
3/8" and 4.75mm**

### Compact Pistol Grip Design For Easy On The Car Use

**Perfect for Flaring in Tight Spaces**

- Dual handles for optimal control and positioning
- Use on or off car (including use within vise)
- Heavy duty hydraulic ram with over 6,000 PSI crimping pressure
- Use with S.U.R.&R. UltraBEND®, steel and coated tubing
- Includes 10 punches and 4 dies (5/16" & 3/8" dies grooved for extra grip when used with steel and coated tubing)

### Create Virtually Any Flare Instantly



**SAE Single  
(45° Bubble)**



**SAE Double  
(45° Inverted)**



**DIN Single  
(Mushroom)**



**Two-piece design allows  
for swivel action**



**Pins ensure accurate  
alignment of dies**



**Magnetic yoke holds dies  
securely in place**











**Detent ball provides  
quick punch change**












# PFT409 CONTENTS & ACCESSORIES

■ Indicates quantity included in PFT409

## PFT409 Dies

IMAGE	PART#	DESCRIPTION	QTY
	PFT205	3/16"/4.75 mm – 45° & DIN	1
	PFT210	1/4" – 45° & DIN	1
	PFT215	5/16" – 45° + DIN	1
	PFT220	3/8" – 45°	1
	PFT245	3/16"/4.75 mm – 37°	
	PFT250	1/4" – 37°	
	PFT255	5/16" – 37°	
	PFT260	3/8" – 37°	

## PFT409 Punches

IMAGE	PART#	DESCRIPTION	QTY
	PFT305	3/16"/4.75 mm – 45° Op. 1	1
	PFT310	1/4"/6 mm – 45° Op. 1	1
	PFT315	5/16"/8 mm – 45° Op. 1	1
	PFT320	3/8"/10 mm – 45° Op. 1	1
	PFT325	3/16"/4.75 mm – 37° Op. 2	
	PFT330	3/16"/4.75 mm – DIN	1
	PFT335	1/4" – DIN	1
	PFT340	5/16"/8 mm DIN	1
	PFT350	3/16"/4.75 mm, 1/4"/6 mm – 45° Op. 2	1
	PFT355	5/16"/8 mm, 3/8"/10 mm – 45° Op. 2	1
	PFT383	OP0	1

## PFT409 Accessories

IMAGE	PART#	DESCRIPTION	QTY
	PFT610	PFT409 Yoke Set Screw Handle	1
	PFT615	PFT409 Yoke	1
	PFT620	PFT409 Yoke Handle	1
	PFT625	PFT409 Hydraulic Handle	1
	PFT630	PFT409 Case	1