

SumoSprings Rear

Toyota Tacoma 2x4, 4x4 (2017)

Part #SSR-612-40/47



Installation Instructions

- 1) Park vehicle on level hard surface. Engage emergency brake. Place blocks in front and behind rear wheels to prevent rolling. Observe all safety precautions and wear safety glasses.
- 2) With the vehicle still on the ground (**one side at a time**), loosen axle u-bolts to allow removal of the factory bump-stop.
- 3) Install the SumoSprings mounting bracket under the ubolts.
- 4) Retighten the u-bolts as before and torque to factory specifications. **IMPORTANT:** After 200-500 miles of driving, re-torque u-bolts.
- 5) Raise rear of vehicle allowing the axle to hang freely. Support the frame using safety jack stands.
- 6) Apply Loc-Tite to threads of the stud on the mounting plate and install the SumoSpring by turning it tightly on to the bolt.

- 7) Repeat procedure on the other side.
- 8) Jack up vehicle, remove safety jack stands.
- 9) Carefully lower vehicle to the hard surface. Remove the blocks in front and back of the rear wheels.
- 10) Release emergency brake.
- 11) Fill out warranty card and send to SuperSprings. The warranty card is on the reverse side of this page.

Important Notice.

- 1) For easy installation please read instructions completely first and have all necessary tools available.
- 2) We recommend that this installation be done by a professional or persons with sound mechanical knowledge.
- 3) SumoSprings are designed to work with the original factory springs only. If they have been replaced with aftermarket springs then please consult with Supersprings International.
- 4) These instructions are meant as a guide for the installation of SumoSprings. SuperSprings International assumes no liability for the actual installation process. Installers should apply common automotive safety practices when raising, lowering and working on vehicles.
- 5) SumoSprings are designed to enhance the vehicles load carrying performance and road handling however it does not authorize (or recommend) loading beyond the manufacturer's GVWR specifications.

To prevent damage to the vehicle and to ensure safety, do not exceed the maximum load recommended by the vehicles manufacturer (GVWR).