

ALL PARTS ARE TO BE INSTALLED BY A CERTIFIED ASE TECHNICIAN



1999-2006 Mercedes S Class

2003-2012 Maybach

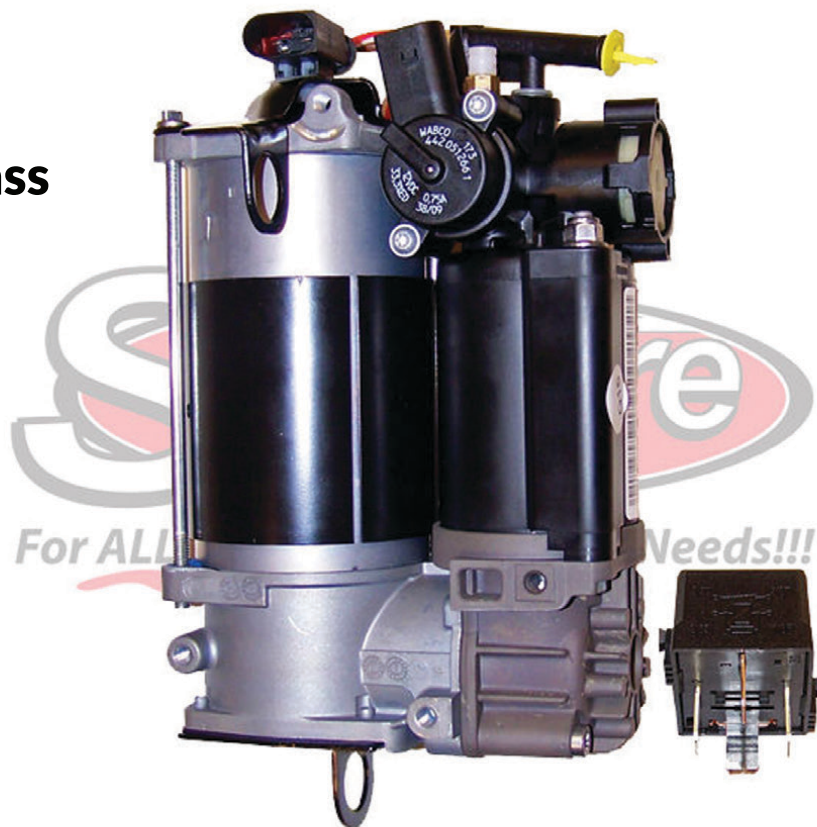
2007-2011 Mercedes CLS Class

2002-2009 Mercedes E Class

Air Suspension Compressor

134M-20

Installation Guide



Revision 3417

BEFORE YOU BEGIN THE REMOVAL OR INSTALLATION, PLEASE READ ALL OF THE INSTRUCTIONS THOROUGHLY!

THE WARRANTY WILL BE VOID IF INSTRUCTIONS ARE NOT FOLLOWED EXACTLY. DO NOT WORK UNDER A VEHICLE SUPPORTED BY A JACK.

ALWAYS SUPPORT THE VEHICLE ON SAFETY STANDS.



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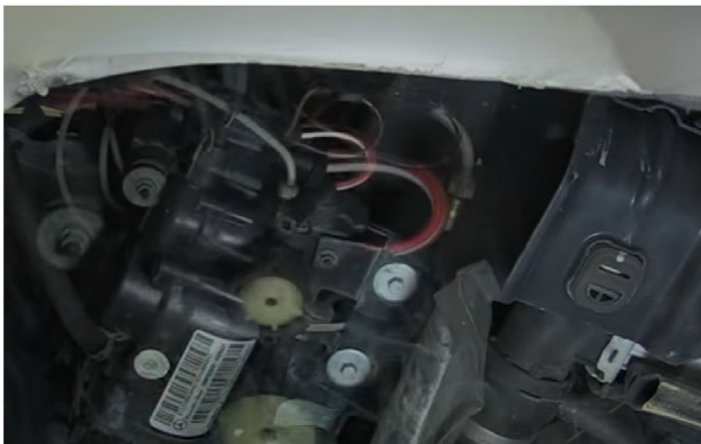
ALWAYS SUPPORT THE VEHICLE ON SAFETY STANDS.

1. Disconnect Battery, Located inside Right Side of Trunk.

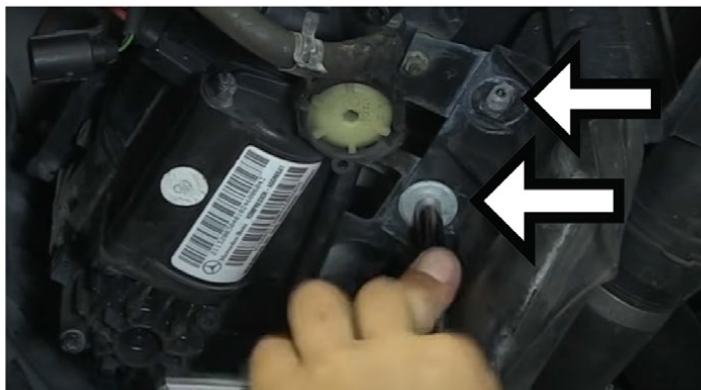
2. Remove Front Skid Plate. Compressor is Located Under Passenger Side.



3. Unplug Connector on the Pressure Valve. Remove Pressure Line From Compressor. Disconnect Electrical Lines From Compressor.



4. Unscrew the Bolts on Compressor Shield. Remove Shield.



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5. Remove Mounting Screws On Compressor.



6. Remove Compressor.



7. Remove the Three Vibration Isolators and Install on New Compressor. Remove and Install One at a Time to Verify Orientation.



"Cups" Position Upwards Toward Drier

8. Install Compressor



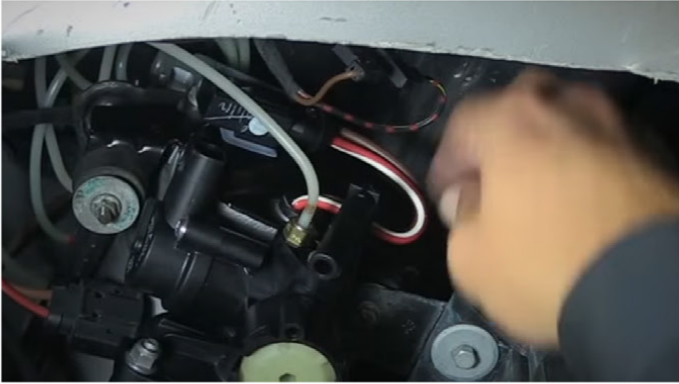
9. Replace Compressor Shield.



10. Remove Brass Fitting From Air Line by First Opening the Collett and Then Sliding Off. Push The Air Line in to The New Fitting Until it Bottoms Out.



11. Secure Electrical Connectors to the Compressor.



12. Install Intake Hose and Clamp Secure.



13. Replace Front Skid Plate.



14. Reconnect Battery.

Mandatory Relay Replacement
NOT REPLACING AIR SUSPENSION RELAY WILL VOID WARRANTY

S Class

K40/7

LOCATED IN FRONT PASSENGER SIDE FUSE BOX IN ENGINE COMPARTMENT

E Class & CLS Class

LOCATED IN FRONT DRIVER SIDE FUSE BOX IN ENGINE COMPARTMENT
