

ALL PARTS ARE TO BE INSTALLED BY A CERTIFIED ASE TECHNICIAN



**2006-2013 R Class**  
Air Suspension Compressor  
**128M-20**

**Installation Guide**



**Revision 2317**

BEFORE YOU BEGIN THE REMOVAL OR INSTALLATION, PLEASE READ ALL OF THE INSTRUCTIONS THOROUGHLY!

THE WARRANTY WILL BE VOID IF INSTRUCTIONS ARE NOT FOLLOWED EXACTLY. DO NOT WORK UNDER A VEHICLE SUPPORTED BY A JACK.

ALWAYS SUPPORT THE VEHICLE ON SAFETY STANDS.



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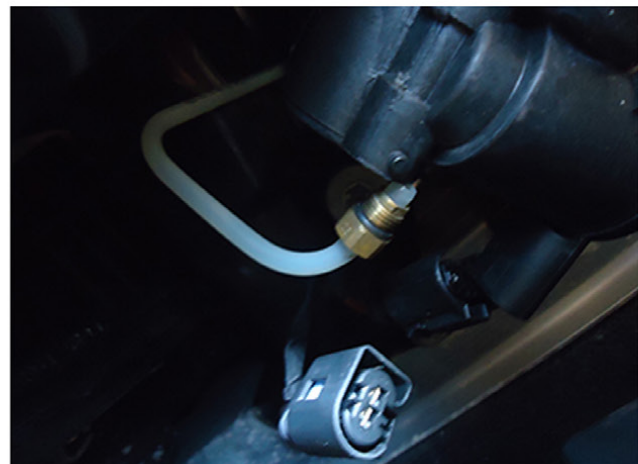
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## 1. Disconnect Battery per Manufacturer's Instructions

## 2. Remove Passenger Front Wheel, Inner Fender and Front Skid Plate.



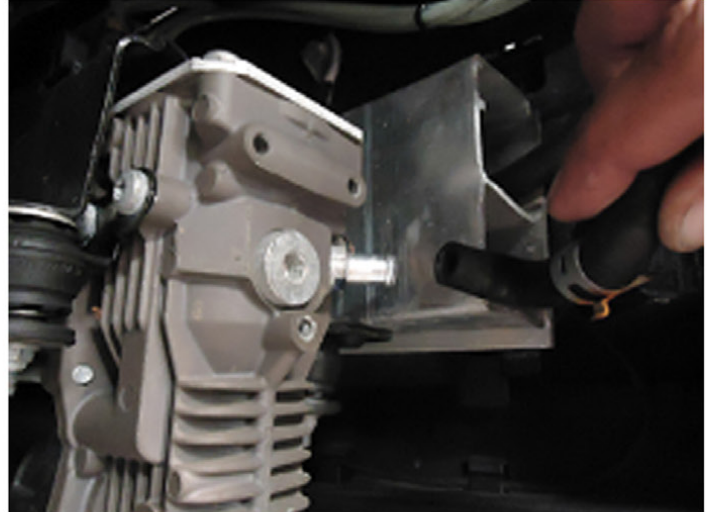
## 3. Remove Electrical Connectors and Air Line Fitting From Compressor.



## 4. Remove Brass Fitting From Air Line by First Opening the Collett and Then Sliding Off.



**5. Remove Large Rubber Intake Hose Leading to Compressor. Using Pliers, Pinch Hose Clamp and Slide Down to Loosen.**



**6. Remove Retaining Nuts to Remove Compressor From Vehicle. The Rubber Vibration Isolators Will be Reused.**



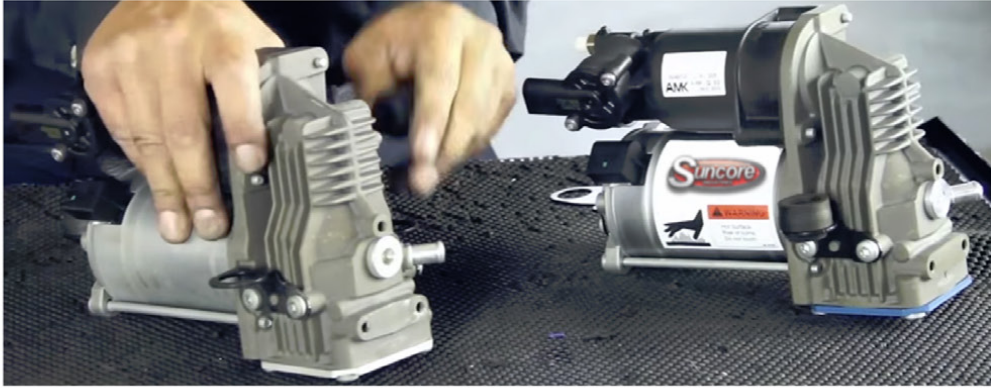


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## 7. Remove Vibration Isolators and Install On New Compressor.

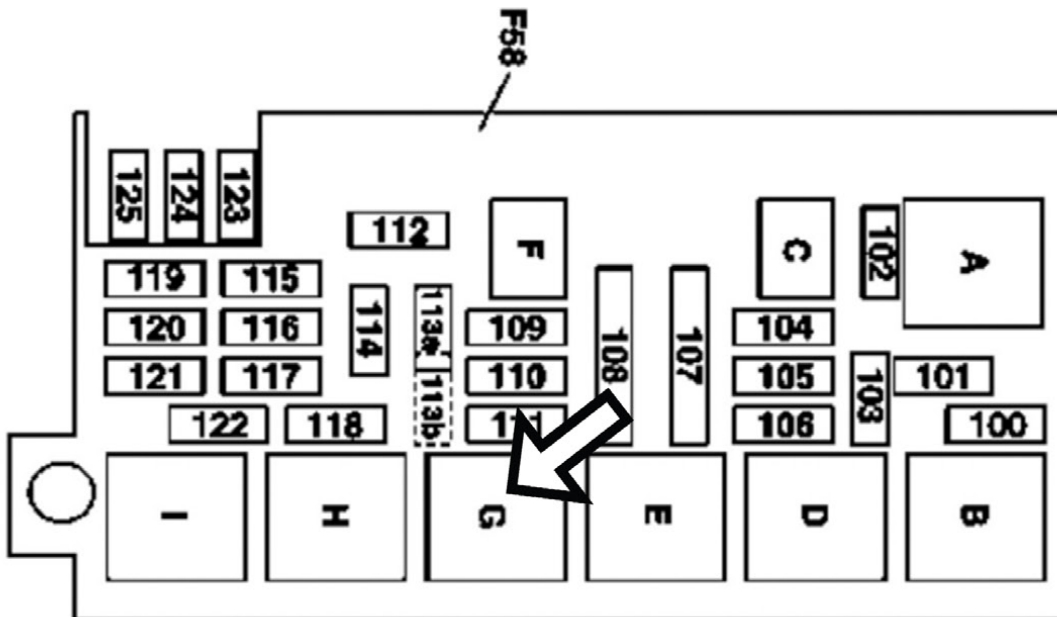


**Cups Face Upward**

## 8. Install In Reverse Order.

## 9. Reconnect Battery.

**Mandatory Relay Replacement**  
**NOT REPLACING AIR SUSPENSION RELAY WILL VOID WARRANTY**



LOCATED IN FRONT PASSENGER SIDE FUSE BOX IN  
ENGINE COMPARTMENT

RELAY POSITION G



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Learn more about suspension parts on our website.