



**950-70810  
ROLL PAN  
2000 - 2004  
FORD RANGER**

**INSTALLATION INSTRUCTIONS**

**NOTE: Fit all parts before painting ( See special instructions for paint Prep. ) Parts that have been installed, prepped, or painted are not returnable.**

**VERY IMPORTANT !** Read and understand all directions and check the following parts list before starting installation.

<b>PARTS LIST</b>					
<b>1</b>	Roll Pan	<b>1</b>	Instruction Sheet	<b>7</b>	Phillips head Sheet Metal Screws

<b>TOOL LIST</b>
Drill Motor, Phillips Screwdriver, Safety Glasses, 5/32" Drill Bit, Masking Tape, Marker Or Pencil

1. Before beginning installation be sure to wear proper eye protection.
2. Remove bumper if so equipped.
3. Install a small piece of masking tape on bed at right & left lower corners of tailgate. Mark lower tailgate position on tape ( bottom of tailgate ) with a marker or pencil.
4. Remove the tailgate from the truck, this is achieved by opening the gate, lifting the limiting cables so the knee action goes up instead of down. Close the tailgate slightly and slide the larger opening in the limiting strap over the retaining pin.
5. At this point close the tailgate to about 85% of it's closed position. CAUTION: Be sure you have a good hold on the gate. The hinge on the passenger side of the vehicle has a slot so the gate will slide up and out in this position. Then move the gate away from the truck and out of the left hinge.
6. Set roll pan into position. Take two small pieces of cardboard and place between roll pan and the bed corners to center the roll pan. Flod the cardboard in half if necessary. Align lower edges with corners of bed. Tape roll pan in place. Make sure top side is parallel to tailgate by checking with marks made on masking tape in step 3. Drill five 5/32" holes in roll pan. One in the center, one at each corner 1 1/2" from ends and one between the center hole and the outside holes. Continue to drill through and into the bed. Attach to bed with sheet metal screws.
7. From inside lower corner lip of roll pan drill into bed corners. Align corners of roll pan and attach with screws.
8. Paint to match. Follow fiberglass parts surface preparation procedures.