



**950-70705
2001 - 2003
FORD SUPER CREW
ROLL PAN**

INSTALLATION INSTRUCTIONS

NOTE: Fit all parts before painting (See Special Instructions For Paint Prep.) Parts that have been installed, preped, or painted are not returnable.

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Roll Pan	1	Instruction Sheet		
4 FT.	1/2" 2 Sided Tape	1	Urethane Prep Sheet	9	# 8 X 3/4" Washer Head Screws
1	Street Scene Decal				

TOOL LIST
Drill Motor, 5/32 Drill Bit, Masking Tape, Phillips Screwdriver, Miss Hand Tools To remove Bumper

1. Remove rear bumper and all attaching brackets. Remove the urethane body extensions on each corner.
NOTE: The locations of the two slotted holes in each corner.
2. Place the rollpan into position using masking tape to hold in position.
3. Open tailgate to fully open position. Make sure tailgate does not contact rollpan, Adjust if necessary.
4. Remove tailgate from truck.
5. Drill a hole through the return flange of rollpan and into bed at each corner, in the center and between the two. Screw into position.
6. Reach in from the underside of the bed corners and drill or mark holes into rollpan corner flanges, through the slotted holes noted in step one.
7. Remove rollpan and paint to match, following the urethane paint procedures. **NOTE:** If holes were not drilled in the corner flanges when on truck, drill marked holes now.
8. Clean the corners of rollpan and body. Apply the two sided tape on the rollpan just below taillights and along the edge that contacts the bed at the point that holes were drilled in step # 6.
9. Attach rollpan across the top flange with the screws provided, Pull the sides away from the body, just enough to remove the protective cover on the two sided tape. Allign corners of rollpan to bed and press firmly in place.
10. Secure the corners with two screws from the underside of truck where drilled in step # 6.