



STREET SCENE EQUIPMENT,INC.

950-70700
ROLL PAN
FORD STYLESIDE
F-150 & F-250 Light Duty
1997-2003
GENERATION 1

INSTALLATION INSTRUCTIONS

NOTE: Fit all parts before painting (See special instructions for paint Prep.) Parts that have been installed, prepped, or painted are not returnable.

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Roll Pan	1	Instruction Sheet	7	#8 Phillips Head Screws
		1	Street Scene Emblem		

TOOL LIST	
Drill Motor, Phillips Head Screwdriver, Safety Glasses, 5/32" Drill Bit, Masking Tape	

1. Before beginning installation be sure to wear proper eye protection if drilling.
2. Remove rear bumper if so equipped.
3. Remove the tailgate from the truck, this is achieved by opening the gate, Lifting the limiting cables so the knee action goes up instead of down. Close the tailgate slightly and slide the larger opening in the limiting strap over the retaining pin.
4. At this point close the tailgate to about 85% of it's closed position. CAUTION: Be sure you have a good hold on the gate. The hinge on the passenger side of the vehicle has a slot so the gate will slide up and out in this position. Then move the gate away from the truck and out of the right hinge.
5. Set roll pan into position by aligning lower edges with corners of bed. Tape roll pan in place.
6. Drill 5 (five) 5/32" holes in roll pan. One in the center, one at each corner 1 1/2" from ends and one between the center hole and the ends. Continue to drill through into the bed. Attach to bed with sheet metal screws.
7. Paint to match. Follow Urethane parts surface preparation procedures.