



**950-70506
1994 - UP
DODGE RAM
ROLL PAN**

INSTALLATION INSTRUCTIONS

NOTE: Fit all parts before painting (See special instructions for paint Prep.) Parts that have been installed, prepped, or painted are not returnable.

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Roll Pan	1	Instruction Sheet	7	Phillips Head Sheet Metal Screws
		1	Street Scene Decal		

TOOL LIST
Drill Motor, Phillips Screwdriver, Safety Glasses, 5/32" Drill Bit, Masking Tape

1. Before beginning installation be sure to wear proper eye protection.
2. Remove bumper if so equipped.
3. Remove the tailgate from the truck, this is achieved by opening the gate, lifting the limiting cables so the knee action goes up instead of down. Close the tailgate slightly and slide the larger opening in the limiting strap over the retaining pin.
4. At this point close the tailgate to about 85% of it's closed position. **CAUTION:** Be sure you have a good hold on the gate. The hinge on the passenger side of the vehicle has a slot so the gate will slide up and out in this position. Then move the gate away from th truck and out of the left hinge.
5. Set roll pan into position. Take two small pieces of cardboard and place between roll pan and bed corners to center the roll pan. Flod the cardboard in half if necessary. Align lower edges with corners of bed. Tape roll pan in place.
6. Align body line on roll pan with body line on bed. **NOTE:** If tailgate molding is to be retained, lower the roll pan 3/16" for proper tailgate to roll pan clearance when the tailgate is in it's full open position.
7. Drill five 5/32" holes in roll pan. One in the center, one at each corner 1 1/2" from ends and one between the center hole and outside holes. Continue to drill through and into bed. Attach to bed with sheet metal screws provided.
8. From inside lower corner lip of roll pan drill into bed corners. Align corners of roll pan and attach with screws provided.
9. Paint to match. Follow fiberglass parts surface preparation procedures.