



**950-70504  
2009 - 2011  
DODGE RAM  
REAR ROLL PAN  
URETHANE**

**INSTALLATION INSTRUCTIONS**

**NOTE: Fit all parts before painting ( See Special Instructions For Paint Prep. ) Parts that have been installed, preped, or painted are not returnable.**

**NOTE:**

**Check fit all body parts PRIOR to paint. Follow urethane prep instructions before painting. Take your time and pre-fit all pieces so that they will have a tight fit to the body.**

**VERY IMPORTANT !** Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Roll Pan	1	Instruction Sheet	12 FT	1/2" Two Sided Tape # 75344
		1	Urethane Prep Sheet	9	Black Washer Head Screws

TOOL LIST
Drill Motor, Drill Bits, Phillips Screwdriver

1. Remove the factory bumper and factory tow hitch if your vehicle has one.
2. Remove tailgate.
3. Clean all around where the roll pan will be installed
4. Set roll pan into position and mark and drill 7 holes across the top of the roll pan. 11/2" from each side then center in between.

**MARK AND DRILL**



5. Next get the roll pan ready to be installed, you will need to clean real good where the two sided tape goes. See photo below for placement of two sided tape.



6. Leave one side of the backing of the two sided tape only pull about 1 FT and wait to pull off the rest later.

7. A second person would be helpful in installation. Set roll pan into position and



pull the backing off of the two sided tape. At the same time keep pressure where the tape goes. Go across the top first then do the sides.

8. Next push the sides in place and pull the backing off of the two sided tape.



**Bottom Screw Placement**

9. You should have 2 of the screws left they are for the bottom of the roll pan of each corner drill thru the roll pan and into the the body of the truck.

10. If your vehicle has single or dual exhaust there are marks on the inside of roll pan for you to cut out. See photo below.



**CUT OUTS FOR EXHAUST**

11. If you have dual exhaust you will need to shorten up exhaust system after Roll Pan is installed.