



**950-70410**  
**2004 - 2005**  
**NISSAN TITAN**  
**REAR ROLL PAN**

**INSTALLATION INSTRUCTIONS**

**NOTE: Fit all parts before painting ( See Special Instructions For Paint Prep. ) Parts that have been installed, preped, or painted are not returnable.**

**VERY IMPORTANT !** Read and understand all directions and check the following parts list before starting installation.

<b>PARTS LIST</b>					
1	Roll Pan	1	Instruction Sheet	7	Washerhead Screws # 71834
		1	Urethane Prep Sheet	1	Street Scene Decal

<b>TOOL LIST</b>
1/8 " Drill Bit, Drill Motor, Masking Tape, Phillips Screwdriver, Tape Measure

**NOTE**  
**PRE-FIT ROLL PAN BEFORE PAINTING**

1. Remove the rear bumper and all bumper brackets from vehicle.
2. Set the roll pan into position. Take a small ( 6" X 4" ) section of cardboard and wedge between body and roll pan on each side to center roll pan. Fold cardboard in half if necessary. Tape roll pan into position. Open tailgate and make sure tailgate does not contact roll pan when opened. If so readjust.
3. Remove tailgate and set aside.
4. Drill five holes across the top flange of roll pan. Drill one hole in the center and one two inches from each end and one centered between. Attach using the screws provided. Install a screw at each lower corner of body and into roll pan.
5. Install tailgate.