



STREET SCENE EQUIPMENT, INC.

950-70210
ROLL PAN & REAR VALANCE
94-2004 GM "S" SERIES
STEPSIDE TRUCKS

INSTALLATION INSTRUCTIONS

NOTE: Fit all parts before painting (See special instructions for paint Prep.) Parts that have been installed, prepped, or painted are not returnable.

NOTE: THIS KIT REQUIRES MINOR CUTTING & GRINDING

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Roll Pan	1	Instruction Sheet	2	1/4" Tinnerman Clip Nuts
1	Right Hand Body Extension	1	Street Scene Decal	18	1/4" Flat Washers
1	Left Hand Body Extension	1	Tailgate Filler	8	1/4" nyloc Nuts
9	Phillips Washerhead Screws	10	1/4-20 X 3/4" Bolts		

TOOL LIST
Drill Motor, 1/4" Drill Bit, Phillips Screwdriver, 7/16 Socket, Ratchet, Extension, Die Grinder With Cut Off Disc, 5/32 Drill Bit, Necessary Tools To Remove Bumper, Safety Glasses.

- 1 . Before beginning installation be sure to wear proper eye protection.
2. Remove rear bumper and brackets.
3. Remove the tailgate from the truck, this is achieved by opening the gate, Lifting the limiting cables so the knee action goes up instead of down. Close the tailgate slightly and slide the larger opening in the limiting strap over the retaining pin.
4. At this point close the tailgate to about 85% of it's closed position. CAUTION: Be sure you have a good hold on the gate. The hinge on the driver side of the vehicle has a slot so the gate will slide up and out in this position. Then move the gate away from the truck and out of the right hinge.
5. Remove the OEM RH & LH lower body extensions by removing the bolts at the pinch seams where the extensions meet the bed panels. Remove all brackets.
6. Refer to Illustration "A" and remove metal at each corner below bed panel. This is best achieved with a cut off disc. Cut off flush tail gate hidge bolts protruding out of metal. (This is only necessary to aid in installing bolts in body extension panel.
7. Insert the tinnerman nuts over the holes, next to the tailgate hidge with the flat side facing down. It is necessary to install these because you will not be able to install a nut.
8. Install the Street Scene right & left lower body extensions loosely using the 1/4" bolts & washers & nuts supplied. Do not tighten at this time. Install the corner bolts into the tinnerman nuts.
9. Install roll pan by centering roll pan between extensions and tailgate opening. Align upper edge with edge on extension using masking tape, tape into place. (**NOTE:** Roll pan are manufactuerd to the average tailgate width. The bed openings will vary truck to truck. Keep this in mind when centering roll pan. There may be a slight gap between roll pan and extensions).

10. Snug up side extensions. Re-check roll pan alignment drill a 5/32 hole in the center and attach with the silver washerhead screws provided. Drill 4 more 5/32 holes. One at each corner 2" from edge and one centered between. Attach with screws provided.
11. At the lower corners of roll pan drill thru the return flanges and thru the flange on extensions with a 1/4" drill bit. Attach with the 1/4" bolts & nuts & washers provided.
12. Set tailgate on a clean covered workbench or table. Set the tailgate filler in place. Mark side edges to tailgate width and sand to size. Tape tailgate filler to tailgate securely. Flip tailgate over. Drill four 5/32" holes thru tailgate and into filler 1 1/4" from each end and 12" in from each end. Make sure tailgate filler has not moved. Attach with screws provided. If you do not wish to drill holes in tailgate, filler may be attached with pressure sensitive tape or with a silicone. However the back side must be sanded first.
13. Remove all parts installed and paint to match.

ILLUSTRATION "A"

Passenger Side rear Corner Below Taillight Body panel

