



**950-70200
ROLL PAN
94 - 04 GM "S" SERIES
FLEETSIDE TRUCKS**

INSTALLATION INSTRUCTIONS

NOTE: Fit all parts before painting (See special instructions for paint Prep.) Parts that have been installed, prepped, or painted are not returnable.

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Roll Pan	1	Instruction Sheet	7	#8 Phillips Head Screws

TOOL LIST
Drill Motor, Phillips Head Screwdriver, Safety Glasses, 5/32" Drill Bit

- 1 . Before beginning installation be sure to wear proper eye protection if drilling.
2. Remove rear bumper if so equipped.
3. Remove the tailgate from the truck, this is achieved by opening the gate, Lifting the limiting cables so the knee action goes up instead of down. Close the tailgate slightly and slide the larger opening in the limiting strap over the retaining pin.
4. At this point close the tailgate to about 85% of it's closed position. **CAUTION:** Be sure you have a good hold on the gate. The hinge on the driver side of the vehicle has a slot so the gate will slide up and out in this position. Then move the gate away from the truck and out of the right hinge.
5. Set roll pan into position by aligning the holes in the roll pan with the holes in the rear of bed. Attach with five (5) of the screws provided.
6. At right and left corners of the bed there will be tabs protruding towards the center. Drill through these tabs and into roll pan. Adjust tab down to align lower corners of roll pan. Screw through the tab and into the roll pan to attach.
7. Paint to match. Follow urethane parts surface preparation procedures.