STREET SCENE EQUIPMENT, INC.



## NOTE: WILL NOT FIT 2007 GMC SIERRA TRUCKS Hidden hitch available. Use part number 950-60122 Speed Grille available. Use part number 950-7X999

## INSTALLATION INSTRUCTIONS

NOTE: Fit all parts before painting ( See Special Instructions For Paint Prep. ) Parts that have been installed, preped, or painted are not returnable.

## NOTE:

Check fit all body parts PRIOR to paint. Follow urethane prep instructions before painting. Take your time and pre-fit all pieces so that they will have a tight fit to the body.

**VERY IMPORTANT !** Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Roll Pan	1	Instruction Sheet	1	Spare Tire Lock Cover Plug
1	Crank Tube Support	1	Urethane Prep Sheet	1	Street Scene Decal
2 PKGS	Adhesion Promoter			5	Silver Washerhead Screws
5 FT	1/2" Wide Two Sided Tape				

## TOOL LIST

Drill Motor, 1/8" Drill Bit, Phillips Screwdriver, Hack Saw, Safety Glasses. Masking Tape

- 1. Remove rear bumper and hitch (if equipped).
- 2. Remove the spare tire lock tube from bumper by removing the locking ring on back side. Pop off the cover and discard. Save for operation # 9.
- **3.** Remove the tailgate from truck.
- **4.** Set the roll pan to back of bed alligning the sides to conform to body. Use masking tape and fasten to body. If tape will not adhere to roll pan wipe clean. (See Urethane Paint Prep.).
- 5. Align roll pan and drill five 1/8" holes in roll pan. One in the center, one at each corner & 1 1/2" from ends, and one centered between. Continue to drill thru into the bed. Attach to bed with the silver washerhead screws.
- 6. Remove roll pan. Follow paint prep instructions.
- 7. Clean the tape apply area on the inside corners of roll pan and apply the adhesion promoter. Install the two sided tape. DO NOT remove backing at this time.
- 8. Clean the surface of the roll pan by the crank tube hole with alcohol or other degreasser, to remove all oils. Do the same on the back side support to the roll pan aligning the center hole make sure that the open side of crank tube support faces toward the center of the roll pan.
- 9. Slide the crank tube support over the crank tube.

- 10. Apply adhesion promoter to the RT & Left corners of bed where the two sided tape will contact.
- **11.** Set the roll pan into position, aligning the spare tire hoist tube with the hole in the roll pan. Make sure the tube sets into the receiver on the back side of the roll pan.
- **12.** Cut off the crank tube until the roll pan will set flush with body. Trim a little at a time. DO NOT CUT off more than needed or the crank tube support will not be tight against roll pan.
- **13.** Screw roll pan to body.
- **14.** Gently pull the corners back and remove that backing on the two sided tape. Apply pressure to the top side of corners. If tape does not want to stick, roll pan was not preped properly. Re do.
- **15.** Install 1 3/8" spare tire plug to roll pan.