



STREET SCENE EQUIPMENT, INC.

950-70148
1998 - 2004
CHEVY "S" SERIES
BUMPER COVER / VALANCE
GENERATION 5

INSTALLATION INSTRUCTIONS

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Bumper Cover/Spoiler	1	Instruction Sheet	6 FT.	3/4" Double sided Tape
4	1/4 20 X 3/4" Bolts	1	Street Scene Decal	8	1/4" Flat Washers
		4	1/4 20 Lock Nuts		

TOOL LIST	
Drill Motor, 1/4" Drill Bit, Safety Glasses, 7/16 Wrench, 7/16 Socket, Extension, Ratchet	

NOTE:

Preparation of the urethane surfaces to be painted is important to achieve proper fit and finish. However, these components are flexible and attention should be paid to the type of paint chosen for these applications.

Notes About Installation & Cleaning

Pre-fit all pieces to the vehicle. Once you are assured that you have the right bumper cover/spoiler you may proceed. If you don't please call Street Scene right away. We highly recommend using masking tape anywhere the bumper cover/spoiler may be touching the vehicle body to prevent scratches during the pre-fit. Do any sanding, filing, or spacing necessary (**Before Painting**) for a clean tight fit. Spending the extra time now will assure you of a perfect installation. After the pieces have been painted make sure that the areas where double sided tape is applied do not have overspray. The surface should be urethane (Black) and nothing else.

Painting Urethane

Urethane components require a special cleaning and painting procedure to obtain a proper finish. Once the urethane components have been properly pre-filled **CLEAN AND SCRUB THEM !** Using plenty of hot water, plenty of scouring power (Like AJAX or COMET) and a # 7447 Scotch Brite Pad. Scrub each piece thoroughly until there are no shiny spots. Scrub all surfaces especially the backside top sections that will be against the body. You will be applying double sided tape to this area so **clean and sand it !**. The goal is to achieve an even dull finish on all surfaces to be painted. After you've finished scrubbing the parts completely repeat the procedure one more time. If this is not done properly the paint will not stick! . Any automotive primer will provide excellent adhesion to the part if the surface is properly prepared, however we do not recommend using lacquer primer on urethane components due to it's rigidity. Elastomeric or acrylic primers can be used but elastomeric primers due to the flex agent added are preferred over acrylic primers. Light sanding is recommended after primer has dried and before final color painting.

Installation

1. Check the fit of the bumper cover/spoiler on the vehicle. Normally you will have to remove the lower front valence.
2. Depending on the vehicle the bumper cover/spoiler is designed to fit over the bumper with the top trim piece.
3. Install the bumper cover/spoiler from one side then working your way to the other side. Then drill 1/4" holes through both rear flanges of the spoiler and front bumper. Use 1/4" bolts & nuts provided. Then Use double sided tape across between top of bumper and bumper cover/spoiler for a tight fit.
4. You may at your discretion install the license at the front of the spoiler.