



STREET SCENE EQUIPMENT, INC.

950-70132
ROLL PAN
99-2004 CHEV SILVERADO
&
99-2004 GMC SIERRA
STEPSIDE TRUCKS

INSTALLATION INSTRUCTIONS

NOTE: Fit all parts before painting (See special instructions for paint Prep.) Parts that have been installed, prepped, or painted are not returnable.

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

NOTE: SPECIAL FEATURE With the Street Scene Roll Pan you can still keep your spare tire lock.

PARTS LIST					
1	Roll Pan	1	Instruction Sheet	4	Black Washerhead Screws
1	Crank Tube Support	1 FT.	2 Sided Tape	5	Silver Washerhead Screws
2	Tinnerman Nuts	2	"L" Bracket Tinnerman Nuts		
1	Spare Tire Lock Cover Plug				

TOOL LIST
Drill Motor, Phillips Head Screwdriver, Safety Glasses, 5/32" Drill Bit, Masking Tape, Hack Saw

1. Before beginning installation, be sure to wear proper eye protection.
2. Remove bumper. Remove the spare tire lock tube from bumper. Pop off the cover and discard.
3. Remove the tailgate from the truck. This is achieved by opening the gate, lifting the limiting cables so the knee action goes up instead of down. Close the tailgate slightly and slide the larger opening in the limiting strap over the retaining pin.
4. At this point close the tailgate to about 85% of it's closed position. **CAUTION:** Be sure you have a good hold on the gate. The hinge on the driver's side of the vehicle has a slot so that the gate will slide up and out in this position, then move the gate away from the truck and out of the right hinge. **NOTE:** If truck has an anti theft deterrent on the hinge, remove this prior to step 3.
5. Cut 1 1/2" inch off the spare tire hoist tube on the truck. **DO NOT CUT MORE.** Slide the lock tube removed from the bumper onto the tube on the truck position it so that the face is parallel to the bed of truck.
6. Set the roll pan on it's face on a covered table or work bench. Clean the surface of the roll pan by the crank tube hole with alcohol or other degreasser, to remove all oils. Do the same on the back side of the crank tubesupport. Apply the two sided tape to the crank tube support. Install the crank tube support to the roll pan aligning the center hole make sure that the open side of the crank tube support faces toward the center of the roll pan.
7. Set the roll pan into position, aligning the spare tire hoist tube with the hole in the roll pan. Make sure the tube sets into the receiver on the back side of the roll pan. Take two small pieces of cardboard and place between roll pan bed corners to center the roll pan. Fold the cardboard in half if necessary. Align lower edges with corners of bed. Tape roll pan in place. **NOTE:** If roll pan does not fit against truck cut an additional 1/4" off of the crank tube until roll pan fits snugly. Do not cut any more than needed.
8. Align roll pan and drill five 5/32" holes in roll pan. One in the center, one at each corner 1 1/2" from ends, and one centered between. Continue to drill thru into the bed. Attach to bed with the silver washerhead screws.
9. Attach the "L" brackets to the lower sides of the roll pan by drilling a 5/32" hole thru the side return lip. Place the "L" bracket with the tinnerman nut side facing down. Secure bracket to roll pan with the black washerhead screws and tinnerman nuts provided.
10. Drill a 5/32" hole thru lower panel aligning it with the hole in "L" bracket. Secure with the black washerhead screws.
11. Remove and paint to match.

NOTE: Street Scene has a hidden hitch part # 950-60120 available for short beds. And flip up license plate kit part # 950-61100.