



STREET SCENE EQUIPMENT, INC.

950-70113
FRONT VALANCE
1999 - 2002
CHEVY SILVERADO
&
2000 - 2004
SUBURBAN / TAHOE
GENERATION 1

INSTALLATION INSTRUCTIONS

NOTE: Fit all parts before painting (See Special Instructions For Paint Prep.) Parts that have been installed, preped, or painted are not returnable.

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

Note: The valance and brackets fit 950-30015 an 950-30020 Some 3 3/4"-4" round lamps can be adapted.

Note: Speed Grille part # 950-77122 for the valance openings is available as an option.

PARTS LIST					
1	Front Valance	1	Instruction Sheet	4	1/4 - 20 X 1" Bolts
		1	Street Scene Decal	4	3/8 - 16 X 1" Bolts
1 PAIR	Light Brackets	8 FT	Two Sided Tape	4	1/4" Nyloc Nuts
8	3/8" Flat Washers	4	3/8" Nyloc Nuts	8	1/4" Large Head Washers

TOOL LIST
7/16" Wrench Or Socket, 3/8" wrench And Socket, Flat Blade Screwdriver, Utility Knife Or Scissors To Cut Tape, Safety Glasses

NOTE:

Valance Prep & Paint - A professional shop experienced in painting urethane parts is highly recommended: Use standard urethane paint preparation procedures on the entire outer surface including the top edge return where the 2 sided tape will be applied. Standard procedures include cleaning with silicone removing solvent, finish sanding till all shiny surfaces are dull, using a primer with adhesion promoter, and adding flex agent to the paint. The top edge and return must be prepped and painted so all visible areas are covered with paint ,and so the two sided tape will stick- it's designed to stick only to warm painted or plated surfaces.

1. Before beginning installation be sure to wear proper eye protection.
2. Remove the stock valance and retaining clips by prying up with a flat blade screwdriver the center locking pin in the quick connect fastens and removing the 13 fasteners from valance. Remove valance and the female half of the fastener remaining on the bumper.
3. The bumper must be clean and free from wax. Clean with alcohol or wax stripper if necessary.
4. Install the 2 sided tape just beneath the raised bead at the very top on the valance top edge return. You will have to cut out two or three triangles out of the tape smoothly around the outer corners. Cut out the triangles leaving the top edge intact so you have a continuous top surface. The painted valance should be warmed to 70 degrees F or higher to ensure good adhesion. Warm the surface to be taped with a heat gun or hair dryer if necessary. Leave the tape liner (protective cover) on the exposed side of the tape so it won't stick to the bumper till the valance is positioned where you want it. Pull just enough of the liner loose on one end of the valance so you have a " tail " sticking up that you can grip after the valance is on th bumper.

5. Attach the valance to the bumper in the four center holes with the 1/4"-20 X 1" bolts provided. Use a flat washer on the top and bottom side. Do not tighten until all fasteners are installed and the valance is positioned tightly against the bumper.
6. Tighten the bolts in the center. Hold the valance firmly against the bumper as you tighten. If the valance does not fit flush against the bumper, loosen the bolts and reposition.
7. The bumper must be warm for good tape adhesion. Pull the top of the valance gently away from the bumper in the area that you are removing the tape liner. After the liner is removed, go back and press the top edge of the valance firmly against the bumper to secure the tape.
8. If you like you can drill through the return edge on the valance ends, into the bumper and install a fastener.

INSTALLING LIGHTS

1. **Light Brackets** - If you are not installing lights at this time save the brackets and hardware kit. Light brackets are not sold separately.
2. Attach light brackets to bumper with the 3/8" - 16 X 1" bolts provided. Install a flat washer under each bolt head and under lock nut. Brackets install to the first square hole to the outside of the light hole and to the next round hole to the outer sides of bumper.
3. Snug bolts but do not tighten. Install PIAA 510 lights to brackets (make sure to rotate lens 180 degrees . To do this Loosen the two phillips screws on the sides and remove lens and turn 180 degrees and re-install . Do not remove the screws) . Adjust lights, Light bracket is adjustable forward and back. Tighten all nuts.