



**950-70100
ROLL PAN
88 - 98 GM CK
FLEETSIDE TRUCKS**

INSTALLATION INSTRUCTIONS

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Roll Pan	1	Instruction Sheet	7	Phillips head Sheet Metal Screws
		1	Street Scene Decal		

TOOL LIST	
Drill Motor, Phillips Screwdriver, Safety Glasses, 5/32" Drill Bit, Masking Tape	

- 1 . Before beginning installation be sure to wear proper eye protection.
2. Remove bumper if so equipped.
3. Set roll pan into position. Gently pull lower corners of bed outward and slip roll pan in. Take two small pieces of cardboard and place between roll pan and bed corners to center roll pan. Fold the cardboard in half if necessary. Align lower edges with corners of bed. Align the top edge of roll pan with body line on bed. Tape roll pan into place.
4. Open tailgate to full open position. Check for clearance between tailgate and roll pan. Minimum clearance 3/16". Adjust roll pan if necessary.
5. Remove the tailgate from the truck, this is achieved by opening the gate, lifting the limiting cables so the knee action goes up instead of down. Close the tailgate slightly and slide the larger opening in the limiting strap over the retaining pin.
6. At this point close the tailgate to about 85% of it's closed position. Caution: Be sure you have a good hold on the gate. The hinge on the driver side of the vehicle has a slot so the gate will slide up and out in this position. Then move the gate away from the truck and out of the right hinge.
7. Drill five 5/32" holes in roll pan. One in the center, one at each of the corners 1 1/2" from the end and one between the center hole and outside holes. Continue to drill through into the bed. Attach to bed with sheet metal screws.
8. From outside lower corner of bed drill into the roll pan. Align corners of roll pan and attach with screws.
9. Re-install tailgate.
10. Paint to match. Follow urethane parts surface preparation procedures.