



**INSTALLATION INSTRUCTIONS**

**VERY IMPORTANT !** Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Instruction Sheet	1	Filler Plate	8	#8 X 3/4" Washer Head Screws
1	Handle Relocator	1	Street Scene Decal		

TOOL LIST	
Drill Motor, 5/32" Drill Bit, 3/8" Ratchet, Socket Set, Flat Blade Screwdriver, Phillips Screwdriver,	
Tape Measure, Saber Saw Or Die Grinder, Mig Welder	

1. Remove the tailgate from the truck, this is achieved by open the gate, lifting the limiting straps so the knee action goes up instead of down. Close the gate slightly and slide the larger opening in the limiting straps over the retaining pin.
2. At this point close the gate to about 85% of its closed position. **CAUTION:** Be sure you have a good hold on the gate. The hinge on the passenger side of the vehicle has a slot so the gate will slide up and out in this position. Then move the gate away from the vehicle and out of the left hinge. Place the gate on a flat surface, with inside facing down.
3. Remove the three bolts that hold the handle, disconnect latch rods and remove handle from tailgate.
4. Using diagram provided, cut back of tailgate to install relocator. Diagram on back page.
5. Mount handle into relocator using factory bolts.
6. Place handle relocator in tailgate and hook up latch rods.
7. Using the screws provided mount relocator to tailgate. Make sure handle and rods move freely.
8. Turn tailgate over face up. Remove all paint from the original handle and approximately 2" around hole.
9. Place supplied handle hole cover over existing hole and tack weld into place. We recommend a mig ( wire feed ) welder. NOTE: Welding one continuous weld will cause tailgate to warp. Tack a small area and let cool then repeat until complete.
10. Grind down the welds and finish off with body filler, Block sand, primer and then paint. Now you are ready to reinstall the tailgate back onto the truck.

**NOTE:** If you do not have a mig welder we recommend using a professional welder.

