



**950-76150 BLACK CHROME
&
950-77150 SATIN FINISH
&
950-78150 CHROME FINISH
SPEED GRILLE
1999 - 2004 GMC SIERRA
YUKON, XL
MAIN GRILLE**

INSTALLATION INSTRUCTIONS

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Speed Grille Section	1	Instruction Sheet	6	Attaching Clips # 71098
6	Attaching clips #71096	1	Street Scene Emblem	2	Tinnerman Nuts Big

TOOL LIST
Phillips Head Screwdriver, Flat Blade Screwdriver

NOTE:
Removal of OEM chrome grids is not required.

1. Remove grille shell from truck. Open the hood and remove the seven retaining clips that secure the air deflection panel to the grille shell. Remove the fastener at the right of grille center. Using a phillips head screwdriver, turn the four grille securing fasteners located just inward of the headlight and parking light, 1/4 turn counter clockwise. Grasp the grille shell at each end and pull gently to release the retaining fasteners. At the points where the securing fasteners were unlocked, gently pull out and remove grille shell.
2. Set grille shell on a clean covered table or workbench.
3. Remove the "GMC" emblem from the grille shell.
4. Remove the Speed Grille insert from the protective package.
5. Install the Speed Grille insert into the opening past the chrome parameter into the blacken area. Make sure that the Speed Grille is fully installed. (The edge of the grille will reach the inside edge of blacken return.
6. Using the narrow attaching clips, clip the bottom of the insert to the grille shell with the flat side of the clip facing down. Locate clips at each end, and evenly spaced between the vertical bars. Clips should catch the second row of holes in the Speed Grille.
7. Clip the lower side of the Speed Grille in the same manner using the wider clips making sure that the flat side of the clip is facing down. Clips should catch the second row of holes in the Speed Grille.
8. The "GMC" emblem may be re-installed. To do this, cut off flush the four snap-in tabs on the backside. Two round pins will remain. Push the pins through the openings of the Speed Grille into the round holes of the grille shell.
9. Push the tinnerman nuts over the pins to secure the emblem. It may be necessary to use a small socket to aid in pushing down tighten the tinnerman nuts.
10. Re-install the grille shell into the truck.

TYPICAL CLIP INSTALLATION

