GENE

installation.

STREET SCENE EQUIPMENT, INC.

INSTALLATION INSTRUCTIONS

950-77730 SATIN FINISH & 950-78730 CHROME FINISH SPEED GRILLE 1999 FORD EXPEDITION EDDIE BAUER / XLT

MAIN GRILLE

VERY IMPORTANT! Read and understand all directions and check the following parts list before starting

Note: No Drilling Is Required

PARTS LIST						
1	Speed Grille Section	1	Instruction Sheet	16	Short Attaching Clips # 71097	
2	Washers	1	Street Scene Emblem	6	Long Attaching Clips # 71098	

	TOOL LIST				
Sa	afety glasses, 7mm socket, ratchet, extension, phillips & flat blade screwdriver				

- **1.** Before beginning installation be sure to wear proper eye protection.
- 2. Remove the grille shell from the vehicle. Open the hood and remove the black ABS cover from grille to the radiator shroud. Remove the 8 phillips head screws on the retaining clips, lift cover up and remove the retaining clips.
- **3**. Remove the turn signal / parking lamp assemblies by removing the 7mm head bolt at the inside corners behind grille above each lamp. Grasp lamp and pull straight to remove. Lift the locking tabs on bulb socket and turn 1/4 turn CCW to remove.
- **4.** Remove the 10 phillips head screws securing the grille shell. Six are located across the top edge of grille and two are located at each side behind the parking / turn signal lamps.
- **5**. Reach up through the bumper opening to the underside of the grille. Depress the metal retainers located 12 inches right and left of center to release the grille from the panel.
- **6**. Gently pull grille shell forward and remove.

Installing the Speed Grille

- 1. Set the grille shell on a soft, covered, clean work bench or table. Remove the Ford emblem, **Note:** the emblem if desired may be installed in the center of the "Speed Grille" before installing into the grille shell.
- **2** . Remove the original grate from the grille shell by depressing the tabs on the perimeter to release.
- **3**. Install the Speed Grille insert from the front side and center in opening. (**Note:** sides will form to grille shell when clipped in.) Shorter clips (16) are used for horizontal sides and the longer clips for the vertical sides. All clips are installed with the flat side facing toward the center.
- **4.** Install attaching clips at Top and Bottom center first, then at each end just to the outside of the tabs. Install remaining clips between each tab. Install three clips at the vertical sides.
- **5**. The "Ford " emblem may be installed in the center of the Speed Grille for a " custom " factory " look. Use the flat washers provided under the nuts.
- **6**. Re-install grille shell on the vehicle with the original fasteners.

TYPICAL CLIP INSTALLATION

