



**950-77710**  
**SPEED GRILLE**  
**1997 - 1998**  
**FORD EXPEDITION**  
**XLT ONLY**  
[MAIN GRILLE](#)

**INSTALLATION INSTRUCTIONS**

**VERY IMPORTANT !** Read and understand all directions and check the following parts list before starting installation.

**Note: No Drilling Is Required**

**Note: Stock Mesh Grille Must Be Cut Out Of Grille Frame**

<b>PARTS LIST</b>					
<b>1</b>	Speed Grille Section	<b>1</b>	Instruction Sheet	<b>12</b>	Attaching Clips # 71097
		<b>1</b>	Street Scene Decal		

<b>TOOL LIST</b>
Safety Glasses, Gloves, Cutting Disk Or Hack Saw ( To Cut Plastic ) 7MM Socket, Ratchet, Extension, 80 & 150 Grit Sandpaper, Satin Or Flat Black Paint, Masking Tape, Phillips & Flat Blade Screwdriver.

1. Before beginning installation be sure to wear proper eye protection.
2. Remove the grille shell from the vehicle. Open the hood and remove the black ABS cover from the grille to the radiator shroud . Remove the 8 phillips head screws on the retaining clips, lift cover up and remove the retaining clips.
3. Remove the turn signal / parking lamp assemblies by removing the 7MM head bolt at the inside corners behind grille above each lamp. Grasp lamp and pull straight forward to remove. Lift the locking tabs on bulb socket and turn 1/4 turn CCW to remove.
4. Remove the 10 phillips head screws securing the grille shell. Six are located across the top edge on grille and two are located at each side behind the parking / turn signal lamps.
5. On the F-150 4WD, and the Expedition 2WD & 4WD it will be necessary to remove the black filler beneath the grille shell and above the bumper, under each headlamp. With a flat blade screwdriver pry down the retaining clips across the bottom of the grille and remove. **NOTE:** filler will be removed with the grille shell.
6. Reach up through the bumper opening to the underside of the grille. Depress the metal retainers located 12 inches right & left of center to release the grille from the panel.
7. Gently pull grille shell forward and remove.

**INSTALLING THE SPEED GRILLE - EXPEDITION ONLY**

1. Cut out the " Grids " grille sections as close as possible without damaging the horizontal sides or the vertical sides of the opening. The grid sections can be cut out with a rotary cutting disc, a saber saw, or a hack saw blade. Always protect your hands with gloves when using cutting tools.
2. Carefully grind away protruding edges remaining from the grid cuts, don't grind into the sides of the grille shell. Sand the cut edges flush, first with 80 grit sandpaper, then finish sand with 150 grit. Mask off the grille shell to the edge of the removed grids ( unless you want to color match the entire shell, XLT only ) then paint the grille opening edges satin or flat black.
3. Carefully install the Speed Grille insert into the opening so that the front side is flush to the painted edge.
4. From the backside of the grille, install the attaching clips ( 12, one inch long ). Install 5 Speed clips across the top and 5 clips along the bottom and one on each side.
5. Make sure the Speed Grille insert is properly aligned and securely fastened, ( barbs on clips are grabbing inside holes on insert ), then reinstall the grille shell on the vehicle with the original fasteners.

**NOTE: The Ford emblem May Be Install In The Center Of The Speed Grille  
For A " Custom " Factory Look**

# TYPICAL CLIP INSTALLATION

