## STREET SCENE EQUIPMENT, INC.



950-77664 2005 VOLVO S-40 MAIN GRILLE INSERT

## INSTALLATION INSTRUCTIONS

**VERY IMPORTANT!** Read and understand all directions and check the following parts list before starting installation.

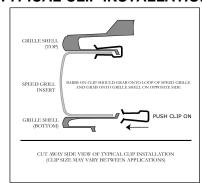
PARTS LIST						
1	Speed Grille Insert	1	Instruction Sheet	8	Installation Clips # 71098	
1	Care For Grilles	1	Street Scene Emblem			

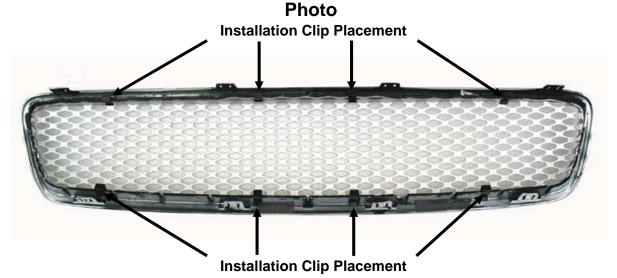
TOOL LIST	

## NOTE: Grille cutting is required when installing

- 1. Remove the front fascia.
- **2.** Remove the grille from fascia. Depress tabs to release.
- **3.** With a cut-off wheel or hacksaw blade, cut out and remove all the horizontal and vertical bars. Sand the perimeter and paint flat or satin black.
- 4. Insert the Speed Grille insert into the opening. Clip the Speed Grille to the grille shell using the installation clips provided. Refer to the illlustration for clipping procedure. Fasten Speed Grille using four clips across the top and four clips across the bottom. See photo below for clip positions.

## TYPICAL CLIP INSTALLATION





- 5. Re-install Grille Shell into fascia.
- 6. Install fascia back in vehicle.

THE SPEED GRILLE™ may be covered by one or more of the following U.S. Patents: D427,119,D425,834,D421,585,D420, 961,D420,960,D420,959, and D420,958 may be covered by one or more pending U.S. Patent applications.