



**950-77505 DSATIN FINISH
&
950-78505 CHROME FINISH
SPEED GRILLE
1994 - 2000
DODGE RAM INSERT FOR
STOCK BUMPER**

INSTALLATION INSTRUCTIONS

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

NOTE: (NO DRILLING IS REQUIRED) BUMPER MUST BE REMOVED FOR ACCESS

| PARTS LIST | | | | | |
|------------|----------------------|----------|---------------------|-----------|-------------------------|
| 2 | Speed Grille Section | 1 | Instruction Sheet | 12 | Attaching Clips # 71093 |
| | | 1 | Street Scene Emblem | 1 | Got Street Scene Decal |

| TOOL LIST |
|---|
| Safety Glasses, 1/2" drive Ratchet, 6" Extension, 18 mm wrench, 18 mm Socket, Flat Blade Screwdrivers |

1. Before beginning installation be sure to wear proper eye protection.
2. Open the hood. If your vehicle has factory fog lamps, disconnect the wiring. Remove the bumper or have someone help before removing the last bolt on each side. Remove the two bolts at each side attaching the bumper diagonal braces to the bumper at the bumper side of the brackets. Remove the two 18MM bolts attaching the bumper to the frame rails at each side.
3. Set the bumper upside down on a protective covered bench or table. Remove the two vertical brackets behind the bumper by removing the 18MM nuts at the top and bottom of each bracket.
4. Remove the plastic inserts that are behind the bumper openings by removing the two plastic "Quick Nuts" by prying them up and out with a flat blade screwdriver. Do not damage the inserts as they will be reinstalled. To remove the plastic inserts, swing them up and out of the bumper slots.
5. The Speed Grilles are labeled for the proper installation orientation. Install the Speed Grilles inserts from the front side of the bumper with the clips provided installed from the back side. Use three clips at the top and three at the bottom of each grille section.
6. Reinstall the plastic inserts removed in step 4.
7. Reinstall the vertical brackets behind the bumper. Just tighten the nuts snugly so you can align the bumper with the vehicle.
8. Reinstall the bumper on the truck - Support the bumper or have someone else help until the bumper is safely held in place by the mounting bolts.
9. Align the bumper with the vehicle, then tighten all bolts to factory torque specifications. Remember to tighten the nuts on the vertical brackets on the back of the bumper.

