



INSTALLATION INSTRUCTIONS

Stillen Front Fascia

P/N: KB12241

2008 NISSAN ALTIMA SEDAN

Materials supplied:

1. (2pc) Front Fascia
2. 2' Double-sided Tape
3. (8) ¼-20 x ¾" Bolts
4. (10) ¼-20 Nuts
5. (20) Washers
6. (2) ¼-20 x 1" Bolts
7. (1) Mesh Grill Insert, Upper
8. (10) No.6 Screws
9. (10) No.6 Washers

Equipment needed:

1. Sandpaper/Scotch Brite
2. Assorted sockets and wrenches



WARNING:

IF YOU ARE NOT EXPERIENCED IN THE AREA OF BODY REPAIR WE STRONGLY URGE THAT YOU REFER THIS INSTALLATION TO YOUR BODY SHOP.

NOTE: Preparation of the urethane surfaces to be painted is important to achieve proper fit and finish. However, these components are flexible and attention should be paid to the type of paint chosen for these applications.

NOTES ABOUT INSTALLATION, CLEANING, AND PAINTING

Pre-fit all pieces to the vehicle. Once you are assured that you have the right aero kit you may proceed. If you don't, please call *Stillen* right away. We highly recommend using masking tape anywhere the aero kit may be touching the vehicle body to prevent scratches during the pre-fit. Do any sanding, filing, or spacing necessary (before painting) for a clean tight fit. Spending the extra time now will assure you of a perfect "factory" installation.

PAINTING URETHANE

Urethane components require a special cleaning and painting procedure to obtain a proper finish. Once the urethane components have been properly pre-fitted **CLEAN AND SCRUB THEM!** Using plenty of hot water, plenty of scouring powder (like AJAX® or COMET®) and a #7447 Scotch Brite® pad. Scrub each piece thoroughly until there are no shiny spots. Scrub all surfaces especially the backside top sections that will be against the body. You will be applying double sided tape to this area so **clean and sand it!** The goal is to achieve an even dull finish on all surfaces to be painted. After you've finished scrubbing the parts completely repeat the procedure one more time. If this is not done properly the paint will not stick!

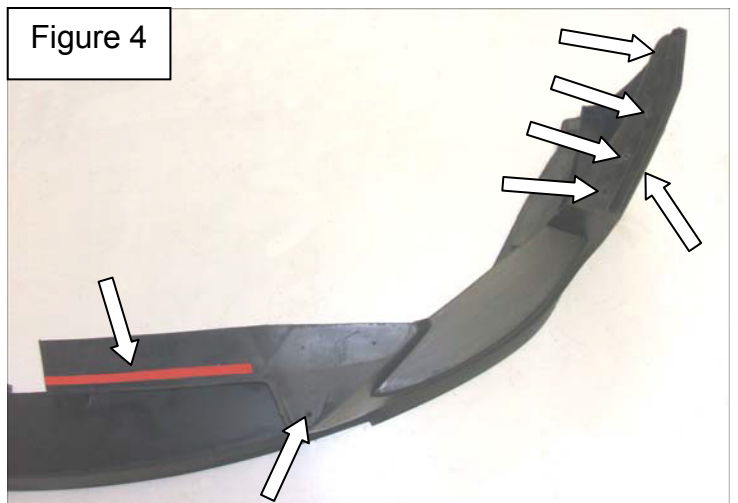
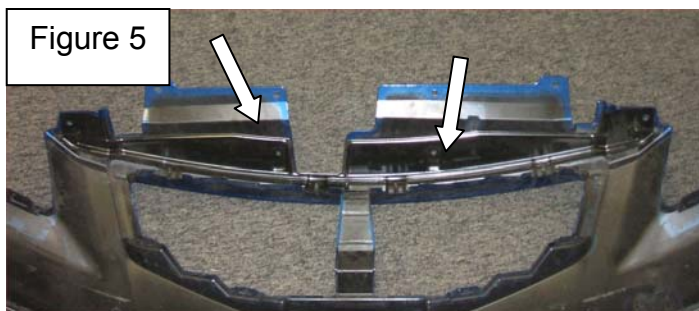
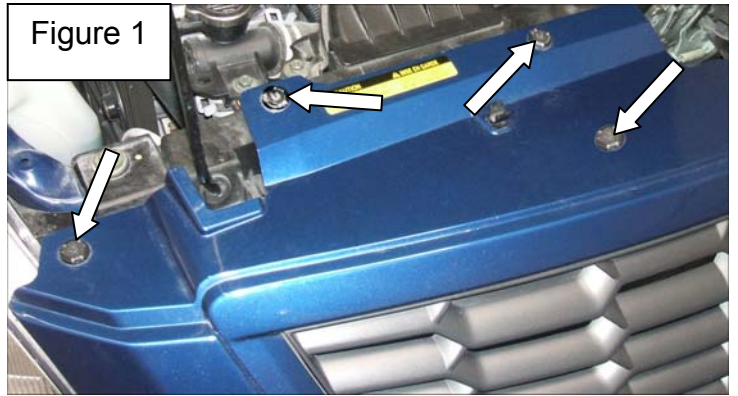
Any automotive primer will provide excellent adhesion to the part if the surface is properly prepared, however, **we do not recommend using lacquer primer on urethane components due to its rigidity.** Elastomeric or acrylic primers can be used but elastomeric primers, due to the flex agent added, are preferred over acrylic primers. Light sanding is recommended after primer has dried and before final color painting.

On all the *Stillen* urethane components, the preferred procedures are:

- A. Pre-fit, sand, and shape.
- B. Paint
- C. Install

INSTALL

1. First you will begin by removing the clips on the topside of front fascia (**Fig.1**). Care should be taken in not damaging the clips as they will be reused.
2. Next you will remove the screws and clips on the underside of the vehicle (**Fig.2**).
3. Next you will need to remove the screws behind the wheel well where the head lights meet the front fascia (**Fig.3**). If your car is equipped with OEM driving lights, unplug them before removing.
4. After removing the stock front fascia you will need to transfer over the stamped steel fascia support onto your new fascia. See (**Fig.5**)
5. Now it is time to put your fascia together. The deep indentation on the ends is meant as a locator only, (**Fig.4**). You will need to bolt both halves together using the supplied hardware. Make sure to pull back the protective covering on the tape from each end. Make sure the film is sticking out.



6. Next you will need to use the provided grill template insert in order to keep the shape when installing the upper grill. See **(Fig.6)**
 7. Using the provided hardware install the upper grill as shown in **(Fig.7)** Make sure to use a 9/32 drill to make pilot holes in the bosses.
 8. Next you will need to modify the front bumper support foam. You will have to trim the tops that over hang. You will also need to remove material so that the support is not so thick. You should be left with a thickness of no more than 1-1/2".**(Fig.8)**
 9. You will also need to chamfer the front corners as well. See **(Fig.9)**
- NOTE: If you are installing lower grills, please see page 4 before installing fascia.
10. Once everything is together reinstall onto the vehicle as the stock fascia was removed. Once on the vehicle peel back the protective covering and press onto the vehicle.
 11. DONE! Enjoy the looks of your new *Stillen* front fascia.



Figure 6

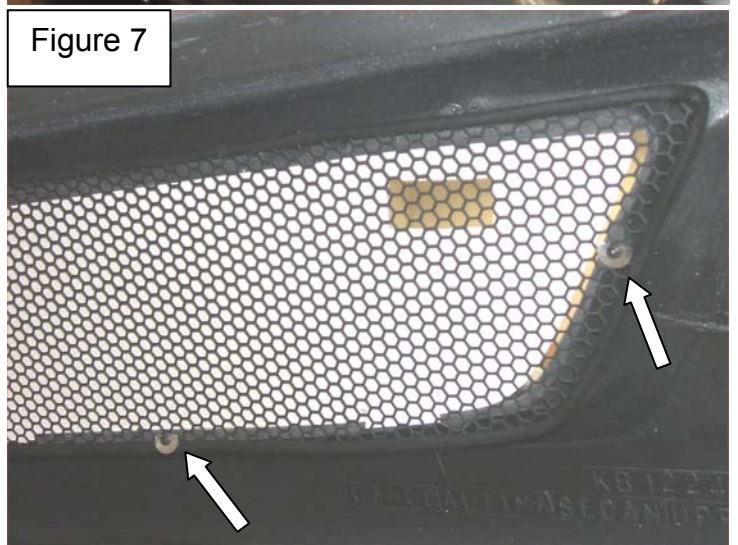


Figure 7

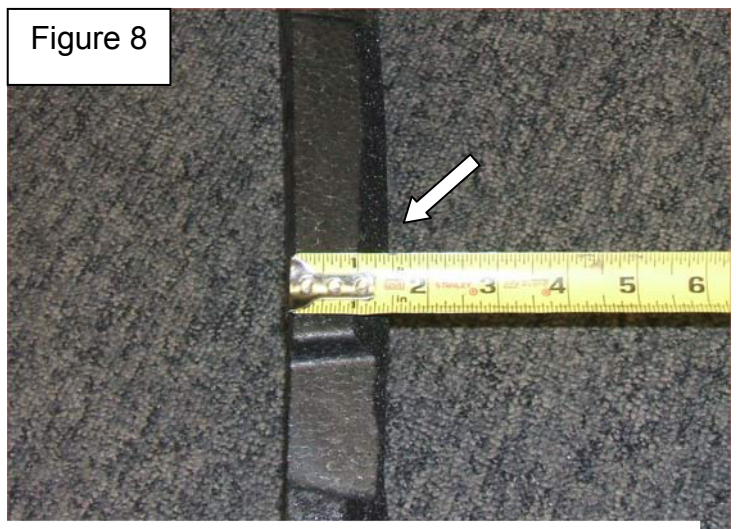


Figure 8

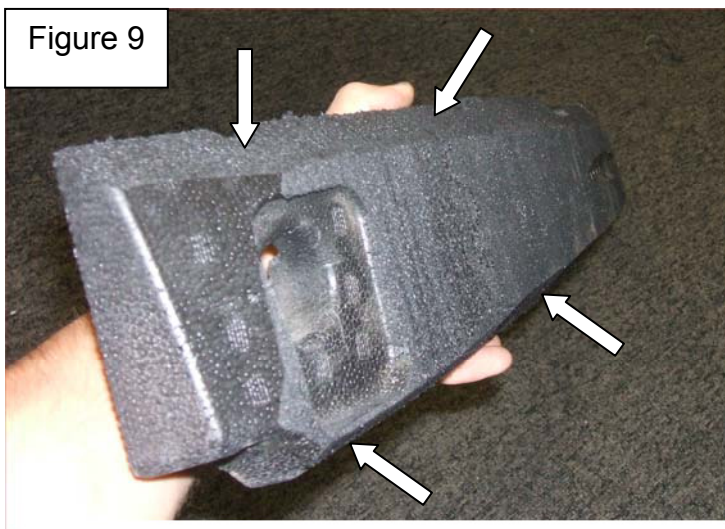


Figure 9

OPTIONAL LOWER MESH GRILL INSTALLATION

Materials supplied:

1. (3 pc) Mesh Grill Insert, Lower
2. (20) No.6 Screws
3. (20) Washers

Equipment needed:

1. Assorted sockets and wrenches
2. Drill & Assorted Drill bits

This is best done when you are installing the upper mesh grill.

1. Using the provided hardware install the lower middle mesh grill section. Make sure to use a 9/32 drill bit to make pilot holes into the bosses. See **(Fig.1)**
2. Repeat this process on the lower corner openings using the provided hardware and grills, there is a left and a right. See **(Fig.2)**
3. Once completed refer to step 9 on pg.3 to continue the installation.

