



INSTALLATION INSTRUCTIONS

STILLEN MUDFLAPS

P/N: GTRKB128214

2009 NISSAN GTR

Materials supplied:

1. Mudflaps
2. (8) Self Tapping Screws

Equipment needed:

1. Sandpaper/Scotch Brite
2. Assorted sockets and wrenches
3. Adhesive Promoter (optional)
4. Drill and assorted bits



WARNING:

IF YOU ARE NOT EXPERIENCED IN THE AREA OF BODY REPAIR WE STRONGLY URGE THAT YOU REFER THIS INSTALLATION TO YOUR BODY SHOP.

NOTE: Preparation of the urethane surfaces to be painted is important to achieve proper fit and finish. However, these components are flexible and attention should be paid to the type of paint chosen for these applications.

NOTES ABOUT INSTALLATION, CLEANING, AND PAINTING

Pre-fit all pieces to the vehicle. Once you are assured that you have the right aero kit you may proceed. If you don't, please call *Stillen* right away. We highly recommend using masking tape anywhere the aero kit may be touching the vehicle body to prevent scratches during the pre-fit. Do any sanding, filing, or spacing necessary (before painting) for a clean tight fit. Spending the extra time now will assure you of a perfect "factory" installation.

PAINTING URETHANE

Urethane components require a special cleaning and painting procedure to obtain a proper finish. Once the urethane components have been properly pre-fitted **CLEAN AND SCRUB THEM!** Using plenty of hot water, plenty of scouring powder (like AJAX® or COMET®) and a #7447 Scotch Brite® pad. Scrub each piece thoroughly until there are no shiny spots. Scrub all surfaces especially the backside top sections that will be against the body. You will be applying double sided tape to this area so **clean and sand it!** The goal is to achieve an even dull finish on all surfaces to be painted. After you've finished scrubbing the parts completely repeat the procedure one more time. If this is not done properly the paint will not stick!

Any automotive primer will provide excellent adhesion to the part if the surface is properly prepared, however, **we do not recommend using lacquer primer on urethane components due to its rigidity.** Elastomeric or acrylic primers can be used but elastomeric primers, due to the flex agent added, are preferred over acrylic primers. Light sanding is recommended after primer has dried and before final color painting.

On all the *Stillen* urethane components, the preferred procedures are:

- A. Pre-fit, sand, and shape.
- B. Paint
- C. Install

FRONT MUFLAP INSTALL

1. You will begin by removing the stock screws shown in **(Fig.1)** Set aside as these will be reused. Locate the mudflap in position and reuse the previously removed screws to install. You will need to drill a pilot hole in the dimples before installing. Locate the mudflap as shown in **(Fig.2)**
2. Repeat process on other side.
3. Done

REAR MUFLAP INSTALL

1. First you will need to locate the mudflap in place prior to drilling the pilot holes, this insures a proper fit. Use the provided self tapping screws to secure the mudflap in place. See **(Fig.3 & Fig.4)**

