



INSTALLATION INSTRUCTIONS
MID PIPE
P/N 508198 / 508193
2011 NISSAN JUKE

Materials supplied:

1. (1) Midpipe
2. (2) HHCS Long M10x1.25
3. (2) HHCS Short M10x1.25 (FWD ONLY)
4. (2) M10 Washers
5. (4) M10x1.25 Nuts
6. (1) 2.25" Muffler Clamp
7. (1) Gasket

Tools/Materials required:

1. Assorted sockets and wrenches
2. Spray lubricant



WARNING:

IF YOU ARE NOT EXPERIENCED IN THIS TYPE OF AUTOMOTIVE MECHANICS WE STRONGLY URGE THAT YOU REFER THIS INSTALLATION TO YOUR MECHANIC.

Installation FWD:

1. Begin by raising the rear of the vehicle and supporting it on jack stands.

CAUTION: Never work under a vehicle supported with a jack only! A vehicle lift is recommended.

2. Spray all the hangers and nuts with penetrating lubricant.
3. Unbolt the muffler flange. See **(Photo1)**
4. Unbolt the frontend of the mid-pipe. Set the springs aside as they will be reused. See **(Photo1)**
5. Remove the stock mid-pipe carefully and set aside.



6. Reinstall your new mid-pipe as previously removed.
(Photo2)
7. Use the provided shorter M10x1.25 bolts and nuts to secure the rear end of the mid-pipe. Use the supplied muffler clamp to clamp the 2 sections together. Using the longer bolts and washers you will reuse the springs from the front end of the mid-pipe. You will be using the supplied M10x1.25 nuts to secure the long bolts. They will be installed behind the existed welded nuts. See **(Photo3)** Tighten down until the threads stop on the bolt.
8. Start the vehicle and check for leaks.
9. Done!! Enjoy your new STILLEN mid-pipe.

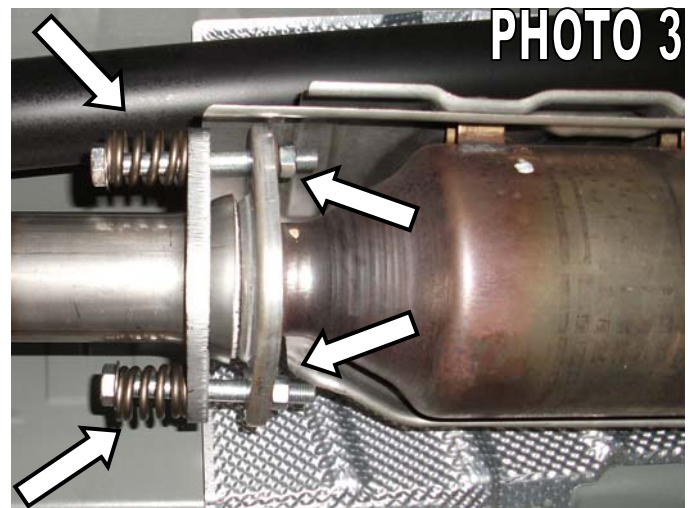
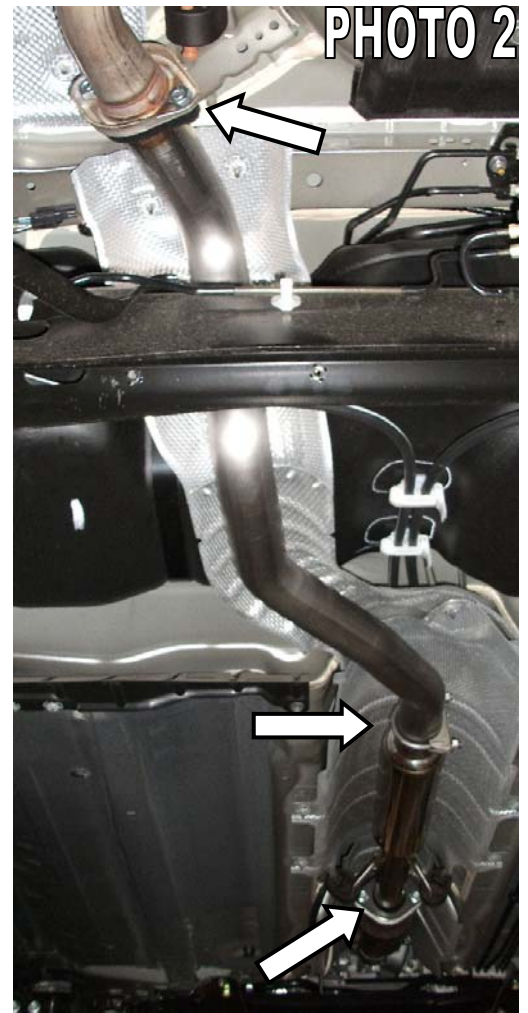


PHOTO 4



PHOTO 5



PHOTO 6



Installation AWD:

10. Begin by raising the rear of the vehicle and supporting it on jack stands.

CAUTION: Never work under a vehicle supported with a jack only! A vehicle lift is recommended.

11. Spray all the hangers and nuts with penetrating lubricant.

12. Unbolt the muffler flange. See (Photo5)

13. Unbolt the frontend of the mid-pipe. Set the springs aside as they will be reused. See (Photo4)

14. Remove the stock mid-pipe carefully and set aside.

15. Reinstall your new mid-pipe as previously removed. (Photo6)

16. Use the provided m10x1.25 nuts to secure the rear end of the mid-pipe. (Photo6) Using the longer bolts and washers you will reuse the springs from the front end of the mid-pipe. You will be using the supplied locknuts to secure the long bolts behind the existing welded nuts. See (Photo7) Tighten down until the threads stop on the bolts.

17. Start the vehicle and check for leaks.

18. Done!! Enjoy your new STILLEN mid-pipe.

PHOTO 7

