



**INSTALLATION INSTRUCTIONS**  
**STILLEN HI-FLOW INTAKE**  
P/N 402967

**Materials supplied:**

1. (1) Air Filter Assembly with clamp
2. (1) Intake Tube
3. (1) Velocity Ring
4. (4) 1/4-20 Bolts
5. (4) Flat Washers
6. (2) M6 Nylock Nuts
7. (1) Air Filter Support Bracket
8. (1) Breather Tube and Fitting
9. (2) Hose Clamps



**WARNING:**

**IF YOU ARE NOT EXPERIENCED IN THE AREA OF  
AUTOMOTIVE MECHANICS WE STRONGLY URGE THAT  
YOU REFER THIS INSTALLATION TO YOUR MECHANIC.**

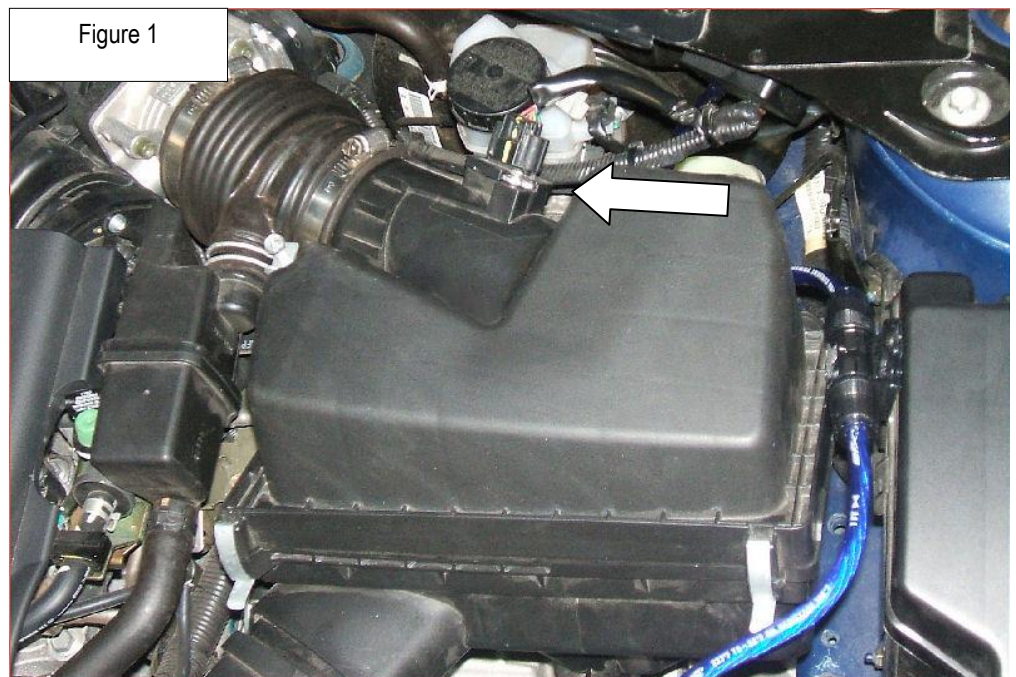
**Equipment needed:**

1. Assorted sockets and wrenches
2. +,- Screwdriver
3. Assorted pliers

**WARNING!!!! – DO NOT  
ATTEMPT TO START  
VEHICLE WITH THE MASS  
AIR SENSOR  
DISCONNECTED, FAILURE  
TO FOLLOW WARNING  
WILL RESULT IN FUTURE  
DIAGNOSTIC REPAIRS.**

**Installation:**

1. Ensure that you have the correct kit prior to installation.
2. Disconnect the connector from the M.A.S. and unclip the wire harness from the air box. Loosen the clamps on the plenum flex boot. **(Fig.1)** There is a bolt in the right rear corner of the airbox.



**Note: Once the MAS is disconnected do not start vehicle, Check Engine Light will go on and will need to be reset by a dealer.**

3. Remove the air box by lifting it up and away from the stock rubber boot. The boot will not be reused.

4. On a workbench separate the M.A.S. from the air box by removing the 2 screws. There is a seal between the M.A.S. and the air box. This seal and screws will be re-used when mounting the intake air tube. Install the M.A.S onto the intake tube.
5. Using the provided hardware install your intake assembly as shown in (Fig.2)



6. Install the supplied support bracket to the end of the bolt on the air filter and lower of the three studs on the strut tower. Secure with the supplied nylock nuts. A backup wrench may be required on the nut secured to the filter to prevent the bolt from turning while securing the nylock nut to the support bracket.



7. Remove the factory breather tube resonator and replace with the supplied breather tube and fitting as shown below. Secure with the supplied hose clamps.



8. Reconnect connector to the MAS.
9. Make sure all the connections and bolts are securely fastened.
10. You are now finished with the installation, and can now enjoy the benefits of the **STILLEN** Hi-Flow Intake System.