



**INSTALLATION INSTRUCTIONS**  
**STILLEN HI-FLOW INTAKE**  
P/N 402841

**Materials supplied:**

1. (1) Air filter with clamp
2. (1) Intake tube
3. (1) Velocity Ring
4. (4) ¼-20 Bolts
5. (1) Mtg. Bracket
6. (4) Flat Washers
7. (1) 6mm bolt
8. (2) 6mm nut

**Equipment needed:**

1. Assorted sockets and wrenches
2. +,- Screwdriver
3. Assorted pliers

**WARNING!!!! – DO NOT ATTEMPT TO START VEHICLE WITH THE MASS AIR SENSOR DISCONNECTED, FAILURE TO FOLLOW WARNING WILL RESULT IN FUTURE DIAGNOSTIC REPAIRS.**

**Installation:**

1. Ensure that you have the correct kit prior to installation.
2. Disconnect the connector from the M.A.S. and unclip the wire harness from the air box. Unclip the transmission vent line from the air box and move it out of the way. Loosen the clamp on the plenum flex boot. **(Fig.1)**

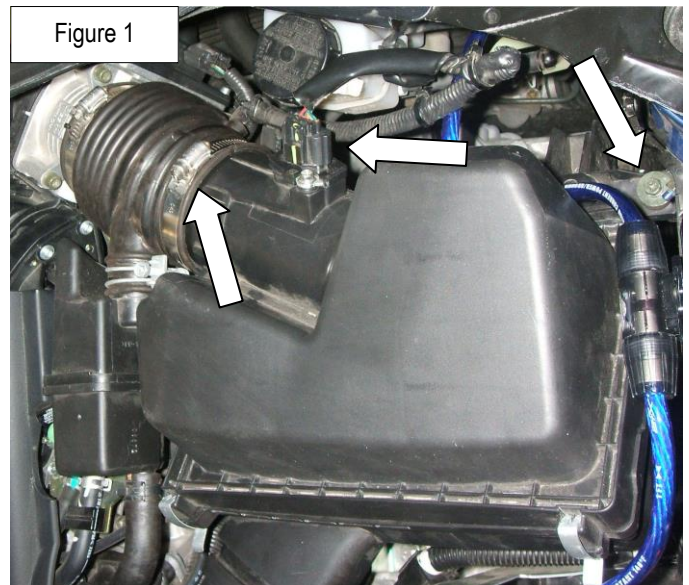
**Note: Once the MAS is disconnected do not start vehicle, Check Engine Light will go on and will need to be reset by a dealer.**

3. Remove the air box by lifting it up and away from the plenum intake hose.
4. On a workbench separate the M.A.S. from the air box by removing the 2 screws. There is a seal between the M.A.S. and the air box. This seal and screws will be re-used when mounting the intake air tube. Install it into the intake tube.
5. Install your intake assembly as shown in **(Fig.2)** Use the supplied bracket & nuts and secure the filter end of the system as shown in **(Fig.3)** You will use 1 nut to prevent the stud from spinning and the 2<sup>nd</sup> to secure the bracket onto the filter end.



**WARNING:**

**IF YOU ARE NOT EXPERIENCED IN THE AREA OF AUTOMOTIVE MECHANICS WE STRONGLY URGE THAT YOU REFER THIS INSTALLATION TO YOUR MECHANIC.**



6. Reconnect connector to the MAS.
7. Make sure all connectors and bolts are securely fastened.
8. You are now finished with the installation, and can now enjoy the benefits of the **STILLEN** Hi-Flow intake system.

