



INSTALLATION INSTRUCTIONS

STILLEN GTZ-R FRONT FASCIA
1990-96 300ZX
PN 1030009

MATERIALS SUPPLIED:

1. FRONT SPOILER

EQUIPMENT NEEDED:

1. ASSORTED SOCKETS AND WRENCHES
2. +,- SCREWDRIVER
3. DRILL MOTOR AND ASSORTED DRILL BITS (FOR AERO KITS)
4. FACTORY SERVICE MANUAL



WARNING:
**IF YOU ARE NOT EXPERIENCED IN THE
AREA OF AUTOMOTIVE MECHANICS WE
STRONGLY URGE THAT YOU REFER THIS
INSTALLATION TO YOUR MECHANIC.**

NOTE: SOME KITS ARE A COMBINATION OF BOTH FIBERGLASS AND URETHANE COMPONENTS. IN EITHER CASE PREPARATION OF THE SURFACES TO BE PAINTED ARE IMPORTANT TO ACHIEVE PROPER FIT AND FINISH. HOWEVER, URETHANE COMPONENTS ARE FLEXIBLE AND ATTENTION SHOULD BE PAID TO THE TYPE OF PAINT CHOSEN FOR THESE APPLICATIONS.

INSTALLATION:

- 1) THE STILLEN FRONT SPOILER IS DESIGNED TO REPLACE THE OE FRONT-END COVER.
- 2) USE THE DIAGRAM ON THE FOLLOWING PAGE AS A BASIC GUIDE TO REMOVING AND INSTALLING THIS FRONT SPOILER. THE INSTALLATION IS THE REVERSE OF THE REMOVAL.
- 3) AS A SUGGESTED PROCEDURE, REMOVE THESE ITEMS IN THE FOLLOWING ORDER:
 - a) TOP PANEL COVER (OVER THE AIR FILTER).
 - b) FRONT LEFT AND RIGHT INNER FENDER WELL COVERS.
 - c) FRONT LEFT AND RIGHT INDICATOR LIGHT ASSEMBLIES.
 - d) TOP FRONT BUMPER BRACKET BOLTS.
 - e) SIDE FRONT BUMPER BRACKET BOLTS.
 - f) LOWER ENGINE COVER AND RETAINER BRACKET.
- 4) ONCE ALL THE BOLTS ARE REMOVED THE FRONT COVER CAN BE LIFTED UP AND AWAY FROM THE VEHICLE.
- 5) REMOVE THE BUMPER SIDE BRACKETS FROM THE OE FRONT COVER AND INSTALL THEM ONTO THE STILLEN FRONT FASCIA.
 - a) WITH THE OE FRONT COVER IS REMOVED THE BRACKETS ARE LOCATED AT THE REAR LIP ON EITHER SIDE OF THE FRONT COVER. THEY ARE RETAINED IN PLACE WITH RE-USABLE PLASTIC RIVETS. ONCE THESE RIVETS ARE REMOVED YOU CAN TRANSFER THE BRACKETS ON TO THE STILLEN FRONT FASCIA AND RE-ATTACH THEM USING THE SAME PLASTIC RIVETS. THESE BRACKETS ARE NECESSARY TO HELP HOLD THE FRONT FASCIA, AS IT DID WITH THE OE COVER, IN PLACE. THEY ALSO PROVIDE SUPPORT FOR HOLDIJNG THE FORWARD SECTION OF THE FRONT FASCIA.
 - b) THE TURN SIGNAL LAMP ASSEMBLIES ARE INSTALLED USING THE OE MOUNTING SCREWS THREADED DIRECTLY INTO THE URETHANE
- 6) EVERY EFFORT IS MADE TO ENSURE THAT THIS STILLEN PART IS MOLDED OFF AN ORIGINAL 300Z PATTERN. DURING THE MANUFACTURING PROCESS SHIFT IN MATERIAL CAN CAUSE HOLES TO SHIFT AND MOVE OUT OF



ALIGNMENT. PREFIT THE FRONT FASCIA CAREFULLY AND CHECK THAT ALL THE MOUNTING HOLES ALIGN PROPERLY; IT MAY BE NECESSARY TO MODIFY THE FLANGES OF THIS PRODUCT TO INSTALL.

- a) DUE THE DIFFERENCES IN DESIGN BETWEEN THE OE FRONT COVER AND THE STILLEM FASCIA, SOME OF THE FOLLOWING ITEMS ARE NOT RE-USED.
- i) METAL CLIP TO SECURE THE SIDE BRACKET TO THE FRONT COVER.
 - ii) THE FRONT RETAINER THAT IS ATTACHED UNDER THE FRONT LIP OF THE OE COVER.
 - iii) THE HEADLIGHT WASHER SYSTEM IS AVAILABLE ONLY ON THE CANADIAN VERSION. THE HOLES NECESSARY FOR THIS APPLICATION WILL HAVE TO BE DRILLED AT THE TIME OF PREFIT.

