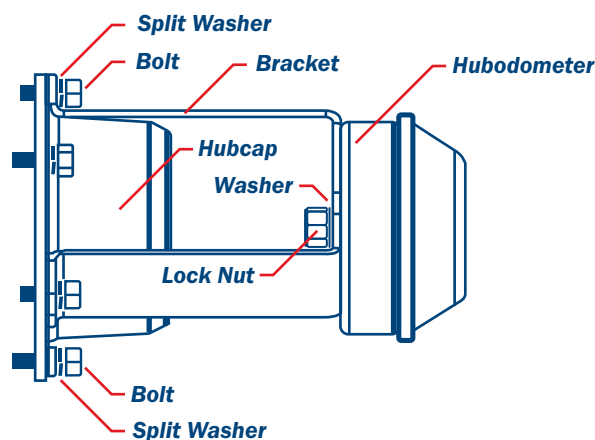


## STEMCO Hubodometer and Bracket Installation Instructions

**NOTE: LUBRICANT MAY NEED TO BE ADDED PRIOR TO BRACKET INSTALLATION.**

1. Install hubcap with proper gaskets and installation methods provided by hubcap manufacturer.
2. Split lock washers are recommended to secure the hubcap bolts in place.
3. Fill to proper lubricant level.
4. Mount Hubodometer® to face of bracket using the supplied flat washer and lock nut.
5. Use 15-ft lbs. of torque to tighten locknut.  
**DO NOT USE AIR IMPACT WRENCH. DO NOT EXCEED 15-ft. lbs. OF TORQUE.**
6. If necessary, use strap wrench to hold Hubodometer® while tightening.
7. **DO NOT USE PAINTS, SOLVENTS OR THINNERS ON THE HUBODOMETER® FACE, GRILAMID HUB CAP OR HUBODOMETER® HUB CAP WINDOW.**
8. Remove necessary bolts for bracket installation.  
**SOME LUBRICANT MAY DRAIN. REFILL AS NECESSARY.**
9. Mount bracket and Hubodometer® assembly.
10. Split lock washers are recommended to secure the bolts in place.
11. Proper length grade 5 or higher bolts are recommended to secure hubodometer bracket.  
*See chart below.*
12. Torque bolts to the recommended Hubcap Torque specifications, see figure below for STEMCO hubcap bolt torque specifications.

The recommended torque for the 3/8" pipe plug for aluminum hub caps is 9 ft.-lbs. A suitable sealant may be used on the pipe plug threads if desired. On Grilamid hub caps with plastic fill plug and o-ring, tighten to torque not to exceed 10 in.-lbs. *See Figure for Assembly example.*



Hub Cap Mounting Bolts		
Bolt Size	Torque	Bolt Length
3/16"	8-10 ft. lbs.	1"
1/4"	8-12 ft. lbs.	1"
5/16"	12-16 ft. lbs.	1-1/4"
3/8"	16-20 ft. lbs.	1-1/4"
7/16"	18-22 ft. lbs.	1-1/4"
1/2"	20-24 ft. lbs.	1-1/2"
3/4"	24-28 ft. lbs.	1-3/4"
7/8"	26-30 ft. lbs.	2"
6 MM	8-12 ft. lbs.	25 MM
8.5 MM	12-16 ft. lbs.	30 MM

## STEMCO Hubodometer® Brackets 610-0028, 610-0029 and 610-0084 Effective January 10, 2014

**To: All Distributors of STEMCO Wheel End Products**

STEMCO is pleased to announce an enhancement to our line of Hubodometer® brackets. This update utilizes a four-legged design for the part numbers shown below, accommodating the Aeris® high-performance tire inflation system. All remaining STEMCO Hubodometer bracket part numbers are unchanged.

PART NO.	DESCRIPTION	AVAILABILITY
610-0028	Sentinel®, AERIS®, and PSI Caps - 4 Leg	Currently Shipping
610-0029	Sentinel®, AERIS®, PSI, AirGo Caps - 4 Leg	Mid-Year
610-0084	Sentinel® and PSI Caps - 4 Leg, f/4195	Mid-Year

Thank you for your continued support of STEMCO.

