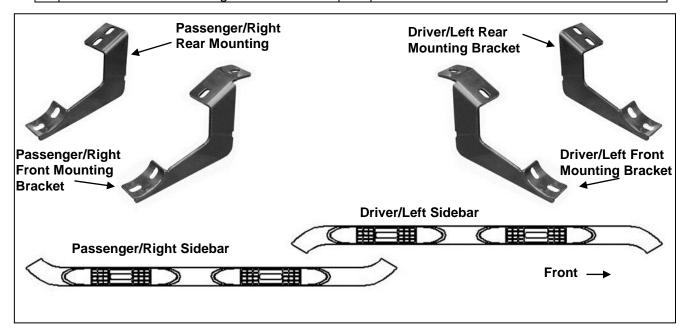
## **PARTS LIST:**

1	Driver/Left Sidebar	1	Passenger/Right Rear Mounting Bracket
1	Passenger/Right Sidebar	16	8-1.25mm x 30mm Hex Bolts
1	Driver/Left Front Mounting Bracket	16	8mm Lock Washers
1	Passenger/Right Front Mounting Bracket	16	8mm ID x 24mm OD x 2mm Flat Washers
1	Driver/Left Rear Mounting Bracket		



## **PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.
- 2. Starting on the driver side front of the vehicle, use a flat screw driver to remove the plastic plugs, (Figure 1). Partially attach drivers side front Mounting Bracket to vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figure 2). Repeat this step for installing the driver's side rear Mounting Bracket, (Figure 3).
- **3.** Align the threaded inserts on the Side Bar with the slots on the Mounting Brackets. Attach Sidebar to Mounting Brackets with the included (4) 8mm x 30mm Hex Bolts, (4) 8mm Flat Washers and (4) 8mm Lock Washers, **(Figure 3)**. Do not tighten hardware at this time.
- 4. Level and adjust the Sidebar properly and tighten all hardware.
- 5. Repeat Steps 2-4 for installing passenger Sidebar.
- **6.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

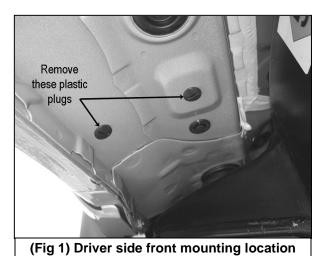
**For stainless steel**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

## 3" ROUND BENT END SIDEBAR 05-13 TOYOTA TACOMA ACCESS CAB

## **Driver Side Installation Pictured**

**8mm Flat Washers** 

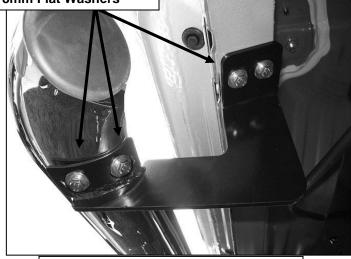


8mm x 30mm Hex Bolts 8mm Lock Washers

olts

(Fig 2) Driver side front Bracket pictured





(Fig 3) Driver side rear Bracket pictured

