

INSTALLATION INSTRUCTIONS

SIDEBAR

01-04 TOYOTA TACOMA DOUBLE CAB

PARTS LIST:

1	Driver/Left Sidebar	8	10mm x 20mm OD x 2mm Flat Washers
1	Passenger/Right Sidebar	12	10mm Lock Washers
1	Driver/Left Front Mounting Bracket	4	10mm Hex Nuts
1	Passenger/Right Front Mounting Bracket	8	8-1.25mm x 25mm Hex Head Bolts
1	Driver/Left Rear Mounting Bracket	16	8mm x 24mm OD x 2mm Flat Washers
1	Passenger/Right Rear Mounting Bracket	8	8mm Lock Washers
12	10-1.5mm x 25mm Hex Bolt	8	8mm Hex Nuts
8	10mm x 27mm OD x 3mm Large Flat Washers		

Passenger side
rear Mounting
Bracket



Driver side rear
Mounting Bracket



Passenger side front
Mounting Bracket

Driver side front
Mounting Bracket

PROCEDURE:

1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS RECOMMENDED.
2. Starting on the driver side front of the vehicle, locate the (3) mounting holes in the body support. Partially attach the driver side front Mounting Bracket to the center mounting hole in the vehicle using (1) 10mm x 25mm Hex Bolt, (2) 10mm x 27mm OD x 3mm Large Flat Washers, (1) 10mm Lock Washer and (1) 10mm Hex Nut. Use the included (2) 8mm x 25mm Hex Head Bolts, (2) 8mm Lock Washers, (4) 8mm Flat Washers and (2) 8mm Hex Nuts in the remaining inner and outer mounting holes. Snug but do not tighten hardware at this time.
3. Repeat Step 2 to install the rear driver's side Mounting Bracket.
4. With assistance, carefully hold the sidebar up to the Mounting Brackets. Line up the threaded mounting holes in the Side Bar with the slots on the Mounting Brackets. Attach Sidebar to Mounting Brackets with the included (4) 10mm x 25mm Hex Bolts, (4) 10mm Lock Washers and (4) 10mm x 20mm OD Flat Washers. Do not tighten at this time.
5. Level and adjust Sidebar properly and tighten all hardware.
6. Repeat Steps 2-5 for installing passenger Sidebar.
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

Driver Side Installation Pictured

Front

Center bolt-use:
10mm x 25mm Hex Bolts
10mm Lock Washers
10mm Flat Washers
10mm Hex Nuts

10mm x 25mm Hex Bolts
10mm Lock Washers
10mm Flat Washers
To mount the Sidebar onto
the Mounting Brackets

8mm x 25mm Hex Bolts
8mm Lock Washers
8mm Flat Washers
8mm Hex Nuts

(FIG 1) Driver Side Front Mounting Location

8mm x 25mm Hex Bolts
8mm Lock Washers
8mm Flat Washers
8mm Hex Nuts

Center bolt-use:
10mm x 25mm Hex Bolts
10mm Lock Washers
10mm Flat Washers
10mm Hex Nuts

Rear

10mm x 25mm Hex Bolts
10mm Lock Washers
10mm Flat Washers
To mount the Sidebar onto
the Mounting Brackets

8mm x 25mm Hex Bolts
8mm Lock Washers
8mm Flat Washers
8mm Hex Nuts

(FIG 2) Driver Side Rear Mounting Location