

Installation Instructions

Side Bar Part#

87-06 Wrangler and Unlimited



Parts List:

- 4- Mount Brackets
- 4-12mm Tube Bolts
- 4-12mm Flat Washers
- 4-12mm split washers



Installation:

- 1 Remove the 2 existing body mount bolts from frame mounting locations located at front and rear under the frame of the Vehicle. **Please note:** Do not remove the rubber bushing from the retainer on the vehicle, the bracket mounts to the bushing with the factory bolts.



2. Mount Front and Rear Mounting brackets to body mounts with body mount bolts removed in step 1. Use front hole in mounting bracket for 97 and newer vehicles and rear holes for 87-95. Leave bolts loose to allow for adjustment.
3. Locate Step bar for the side you have started on, the longer leg of the bar goes toward the front of the vehicle. Install the Plastic tube end caps on the bar and bolt front of step bar to front bracket and rear end of bar to rear bracket using the 12mm bolts, flat washer and lock washer. Hand-tighten only at this point to ensure proper adjustment later.
4. After insuring that all parts are properly aligned and tube is level, tighten all bolts. Recommended torque 65ft-lbs for tube step to bracket bolts and 45ft-lbs for Bracket to body bolts.
5. Repeat steps 1 through 4 for opposite side of vehicle to complete installation of the Tube Steps.