INSTALLATION INSTRUCTIONS

OVAL SIDEBAR W/ BEND 06-08 DODGE RAM MEGA CAB PART

PARTS LIST:

1	Driver/Left Sidebar	2	10-1.50mm x 40mm Hex Head Bolts
1	Passenger/Right Sidebar	2	10-1.50mm x 25mm Hex Head Bolts
2	Front Mounting Brackets	8	10mm Lock Washers
2	Center Mounting Brackets	6	10mm Hex Nuts
2	Rear Mounting Brackets	10	10mm ID x 26mm OD x 3mm Flat Washers
1	Driver/Left Front Support Bracket	4	12-1.75mm x 120mm Hex Head Bolts
1	Passenger/Right Front Support Bracket	4	12-1.75mm x 50mm Hex Head Bolts
2	10-1.50mm x 35mm Bolt Plates	8	12mm Lock Washers
2	10-1.50mm x 20mm Bolt Plates w/ Bend	4	12mm ID x 50mm OD x 5mm Fender Washers
		4	12mm ID x 29mm OD x 3mm Flat Washers







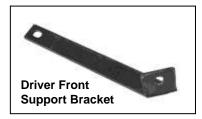




10mm Bolt Plate w/ Bend



10mm Bolt Plate





PROCEDURE:

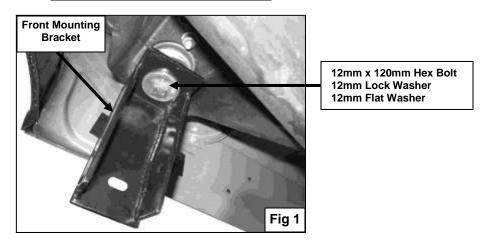
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
- 2. Remove passenger side front and rear body mount bolts. **NOTE:** You will be replacing these bolts with included 12mm x 120mm Hex Bolts.
- 3. Partially install front and rear Mounting Brackets to body mounts using the included (2) 12mm x 120mm Hex Head Bolts, (2) 12mm Lock Washers, and (2) 12mm Fender Washers (Figure 1).
- 4. Insert one of the 10mm Bolt Plates into slotted hole in the bottom of frame rail, located by the front body mount (Figure 2).
- 5. Position passenger side front Support Bracket over already inserted Bolt Plate and secure it using the included (1) 10mm Lock Washer, (1) 10mm Hex Nut, and (1) 10mm Flat Washer. Do not tighten at this time (Figure 3).
- 6. Attach opposite side of front Support Bracket to already installed front Mounting Bracket using the included (1) 10mm x 40mm Hex Head Bolts, (1) 10mm Lock Washer, (1) 10mm Hex Nut, and (2) 10mm Flat Washers (Figure 3). Do not tighten at this time.
- 7. Position passenger Sidebar up to front and rear Mounting Brackets. Use the included (2) 12mm x 50mm Hex Head Bolts, (2) 12mm Lock Washers, and (2) 12mm Flat Washers to attach Sidebar to front and rear Mounting Brackets (Figure 4 & 5).
- 8. There are three holes in the side panel, one slotted and two rounds. Insert one of the 10mm Bolt Plates w/ bend into slotted hole and oriented to the round hole to the side, so bolt drops through (Figure 6). NOTE: Some trucks may have several holes in the side panel. To determine which holes you will be using, position center Mounting Bracket over the center insert in the Sidebar and line up the opposite end to your mounting location on the side panel.
- 9. Partially attach one of the center Mounting Brackets to already inserted Bolt Plate using the included (1) 10mm Lock Washer, (1) 10mm Hex Nut, and (1) 10mm Flat Washer. Attach opposite end of center Mounting Bracket to Sidebar using the included (1) 10mm x 25mm Hex Head Bolt, (1) 10mm Lock Washer, and (1) 10mm Flat Washer (Figure 7).
- **10.** Level and align Sidebar properly, then tighten all hardware at this time.
- 11. Repeat steps 2 10 for driver Sidebar.
- 12. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

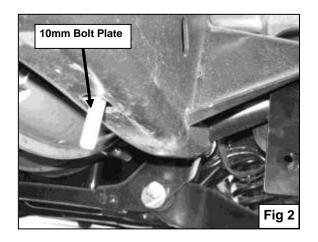
To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

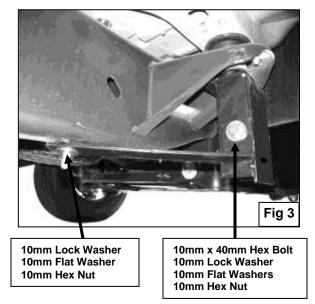
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

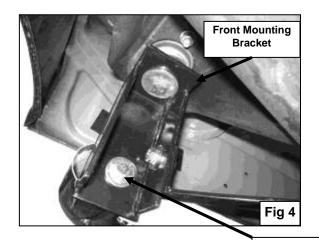
For gloss black finishes: Mild soap may be used to clean the Sidebar.

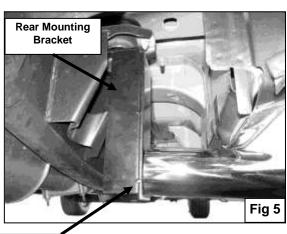
Passenger Side Installation Shown





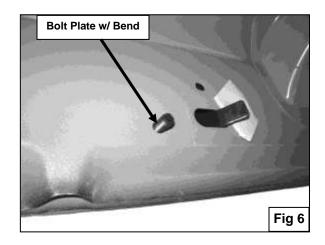


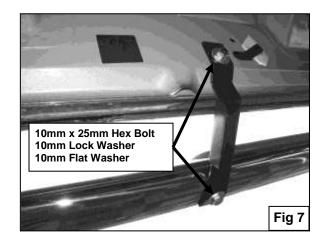




12mm x 50mm Hex Bolts 12mm Lock Washers 12mm Flat Washers

(Passenger Side Center Mounting Bracket Installation Shown)





STEELCRAFT SIDE STEPS TRUCK SIDE STEPS